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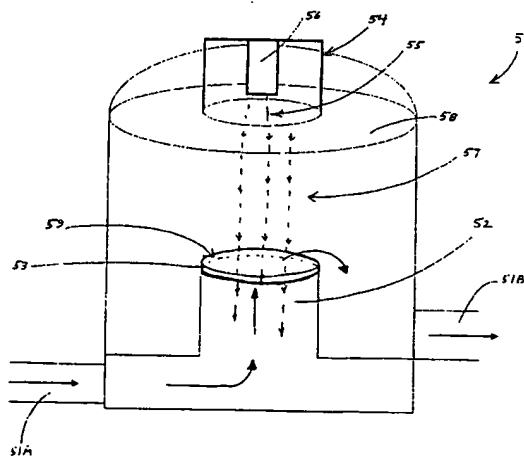
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- (30) Priority Data: 09/630,245 31 July 2000 (31.07.2000) US
- (71) Applicant (*for all designated States except US*): REMOTELIGHT.COM, INC. [US/US]; P.O. Box 14188, Research Triangle Park, NC 27709 (US).
- (71) Applicants and
- (72) Inventors: HORTON, Isaac, B., III [US/US]; 8824 Stage Ford Road, Raleigh, NC 27615 (US). HAUCK, James, Pierre [US/US]; PMB192, 2658 Del Mar Heights Road, Del Mar, CA 92014 (US). RISER, Andrew, P. [US/US]; 14740 Munnberry Lane, Newbury, OH 44065 (US). MATHIS, Ronald, Floyd [US/US]; 17632 Rancho DeCarole Road, Ramona, CA 92065 (US). GARRETT, Published: — with international search report

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(54) Title: ULTRAVIOLET FLUID DISINFECTION SYSTEM AND METHOD



(57) Abstract: An ultraviolet (UV) disinfection system and method for treating fluids including a configuration and design to function effectively with at least one UV light source or lamp (56) that is not submerged in the fluid. The UV light source (56) is positioned outside the fluid to be disinfected via exposure to at least one UV dose zone (57, 53, 52) outside the fluid being treated wherein UV light (55) is projected into the at least one dose zone (57, 53, 52). The UV light source (56) may be presented in a vertical riser configuration, wherein the UV light source (56) is positioned above the fluid to be treated and projecting a UV dose zone (57, 53, 52) downward toward and into the fluid to be treated, with the fluid moving upward toward the UV light source (56). Alternatively, the UV light source (56) may be presented in a planar or horizontal design, wherein the UV light source (56) is positioned above the fluid to be treated and projecting a UV dose zone (57, 53, 52) downward toward and into the fluid to be treated, with the fluid moving in a direction substantially perpendicular to the UV dose zone (57, 53, 52). At least one interface plate (59) is used to provide a surface zone (53) for UV disinfection above the fluid and to provide additional treatment means for balancing pH, affecting effluent chemistry, and the like.

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

ULTRAVIOLET FLUID DISINFECTION SYSTEM AND METHOD

Background of the Invention

(1) Field of the Invention

The present invention relates generally to a system and method for ultraviolet
5 disinfection and, more particularly, to a system and method for ultraviolet disinfection of
fluids.

(2) Description of the Prior Art

It is well known in the art to use ultraviolet light (UV) for the disinfection treatment
of water. Ultraviolet light, at the germicidal wavelength of 253.7 nanometers, alters the
10 genetic (DNA) material in cells so that bacteria, viruses, molds, algae and other
microorganisms can no longer reproduce. The microorganisms are considered dead, and the
risk of disease from them is eliminated. As the water flows past the UV lamps in UV
disinfection systems, the microorganisms are exposed to a lethal dose of UV energy. UV
dose is measured as the product of UV light intensity times the exposure time within the
15 UV lamp array. Microbiologists have determined the effective dose of UV energy to be
approximately about 34,000 microwatt- seconds/cm² needed to destroy pathogens as well
as indicator organisms found in wastewater. Typical prior art disinfection systems and
devices emit UV light at approximately 254 nm, which penetrates the outer cell membrane
of microorganisms, passes through the cell body, reaches the DNA and alters the genetic
20 material of the microorganism, destroying it without chemicals by rendering it unable to
reproduce.

Ultraviolet light is classified into three wavelength ranges: UV-C, from 200
nanometers (nm) to 280 nm; UV-B, from 280 nm to 315 nm; and UV-A, from 315 nm to
400 nm. Generally, UV light, and in particular, UV-C light is "germicidal," i.e., it
25 deactivates the DNA of bacteria, viruses and other pathogens and thus destroys their ability

to multiply and cause disease, effectively resulting in sterilization of the microorganisms. Specifically, UV "C" light causes damage to the nucleic acid of microorganisms by forming covalent bonds between certain adjacent bases in the DNA. The formation of these bonds prevents the DNA from being "unzipped" for replication, and the organism is unable to reproduce. In fact, when the organism tries to replicate, it dies. UV light with a wavelength of approximately between about 250 to about 260 nm provides the highest germicidal effectiveness. While susceptibility to UV light varies, exposure to UV energy for about 20 milliwatt-seconds/cm² is adequate to deactivate 99 percent of the pathogens. Exposure to pathogens does not always cause disease, whether drinking contaminated water could produce disease depends on ingested and the health (nutritional and immunological) status of the person drinking the water. After studying certain variables, including the species and number of pathogens, the World Health Organization (WHO) has determined a standard of performance that must be met by acceptable water disinfection systems. The standard requires that an acceptable water disinfection system must be able to process contaminated water with 100,000 CFUs (colony forming units) of e-coli per 100 ml of water and produce outlet water with less than one CFU per 100 ml.

Generally, UV disinfection is a safe and reliable means for disinfecting drinking water for daily use, particularly given its relatively rapid, inexpensive, non-taste and odorless resultant treated water. UV light is a World Health Organization-approved method of disinfecting drinking water (Guidelines for Drinking Water Quality, vol. 1, World Health Organization, Geneva, Switzerland, 1993, p. 135). However, UV disinfection is not generally recommended for long-term storage of water.

Ultraviolet light has a proven track record of killing bacteria and viruses found in municipal wastewater. In addition, environmental concerns over the use of chemical disinfectants, coupled with improvements in ultraviolet-lighting technology, have led to the

development of UV systems that treat spent metalworking fluids in the industrialized world; disinfect drinking water in developing countries; and clean aquaculture water, ballast water, and hospital air everywhere. Typically, chlorine gas or liquid is injected by a high-speed inductor directly into wastewater to kill bacteria before the water is discharged. According to industry experts, the main advantage of using UV instead of standard disinfection techniques is elimination of the transport and use of chlorine possible with the UV light-based system.

Used properly, ultraviolet light effectively destroys bacteria, viruses and other microorganisms in water and wastewater, without using chemicals. By doing away with chemical treatment, many other problems are also eliminated. There is no longer any need to worry about operator safety or the requirement for buildings for storage and handling of dangerous solutions and gases. Costly liability insurance premiums are significantly reduced. Testing of effluent for chlorine residual is no longer necessary, and toxicity problems associated with chlorine use are eliminated. Another factor leading municipalities to reconsider chlorination is its increased cost due to the national Uniform Fire Code adopted in 1993, which specifies expensive requirements for double containment of stored chlorine and chemical scrubbers in case of leaks.

Prior art applications of UV light used for disinfection of water include private drinking water supplies, municipal drinking water treatment plants, industrial product and process waters, and commercial applications, and wastewater treatment in primary, secondary, and tertiary treatment process for industrial, commercial and municipal wastewater treatment applications.

While UV purification is well suited for many residential, commercial, industrial and municipal water and wastewater treatment applications, considerations of the water quality and about the desired or required effluent purity impact the system design and

performance. Prior art UV disinfectant systems work best when the water temperature is between about 35 and about 110 degrees Fahrenheit, since extreme cold or heat will interfere with the UV system performance.

The UV light source used in prior art are typically low pressure mercury lamps, which can effectively clean water of dangerous and illness-causing viruses and bacteria, including intestinal protozoa such as *Cryptosporidium*, *Giardia*, and *E.coli*, provided that the proper number and configuration of lamps are included in the system. All known prior art systems calculate, design and configure the proper number and arrangement or positioning of lamps as set forth and described by formulas developed and published by Dr. George Tchobanoglous, presently of University of California at Davis.

Dr. George Tchobanoglous, professor emeritus of civil and environmental engineering at the University of California, Davis and former chairperson on a committee of academic, industrial, and environmental consultants who drafted guidelines on UV disinfection for California in 1994, is perhaps the leading authority on UV water disinfectant systems and methods used in the prior art. His formulas for predicting the minimum required number of UV lamps and configuration of same are based on a key component of positioning the UV lamps within the water to be treated, and more particularly, requiring a lamp centerline-to-centerline distance of not more than three (3) inches to ensure effective disinfectant UV dosage for any influent system and flow rate; these formulas referred to as "point source summation".

Traditional low-pressure UV systems found in the prior art are used for low flow water disinfection or smaller projects with air and surface applications. The low pressure UV lamp treats between 10 and 180 gallons per minute of fluid using up to 12 lamps at a time. As flows increase or higher UV doses are required, the multiple low-pressure lamp concept becomes complex and cumbersome. The medium pressure UV lamp offers a

solution to maintain simplicity and cost effectiveness in meeting the higher flow and higher dose challenge. A single medium pressure UV lamp can treat up to 2,300 gallons per minute of fluid. Notably, the UV disinfection systems and methods used by prior art consistently involve and teach the use of low pressure UV lamp and equipment for water, 5 air and surface disinfection applications. These prior art systems require treatment chambers, usually constructed of stainless steel. The prior art air systems also use low-pressure UV lamps and treat air in storage tanks.

Where the prior art uses a medium pressure UV lamp, typically single lamp units are used, possibly capable of treating 10 to 2,300 gallons per minute of fluid. In these 10 cases, prior art requires special enhanced medium pressure UV lamps, with these applications restricted for use treating high and low temperature fluids that are unachievable with low-pressure lamps. Even with such configurations, the use of immersion-positioned UV lamps in an effective chamber design still requires system downtime to change the UV lamp. Special enhanced UV lamp design is required to achieve the highest performance in 15 TOC reduction, ozone removal and chlorine destruction.

Problems exist for prior art systems where factors are present that inhibit UV light from penetrating the water. Turbidity, which is the state of water when it is cloudy from having sediment stirred up, interferes with the transmission of UV energy and decreases the disinfection efficiency of the UV light disinfection system. In cases where the water has 20 high iron or manganese content, is clouded and/or has organic impurities, it is usually necessary to pre-treat the water before it enters the UV disinfection stage because deposits on the quartz-encased UV lamps, which are immersed in the water to be treated, interfere with the UV light transmission, thereby reducing the UV dose and rendering the system ineffective. Prior art typically employs UV purification in conjunction with carbon

filtration, reverse osmosis and with certain chemicals to reduce fouling between cleanings of the quartz sleeves that surround the UV lamps.

Typically, prior art devices and systems for disinfecting water via ultraviolet light exposure commonly employ standard ultraviolet light sources or lamps encased in quartz sleeves and suspended in the water being treated. Benefits of using ultraviolet light for disinfecting water, particularly waste water treatment, include the following: no chemicals, like chlorine, are needed to ensure effective water disinfection provided that the proper number of lamps are used and properly positioned for a given influent and flow rate; since no chemicals are required in the disinfection process, no storage and/or handling of toxic chemicals is required; no heating or cooling is required to ensure disinfection; no storage tanks or ponds are necessary because the water can be treated as it flows through the system; no water is wasted in the process; no change in pH, chemical or resistivity of the water being treated; approximately at least 99.99% of all waterborne bacteria and viruses are killed via UV light exposure for disinfection; thereby providing increased safety of using the system and effectiveness of same.

As set forth in the foregoing, prior art UV water treatment systems disinfect and remove microorganisms and other substances from untreated, contaminated water sources and produce clean, safe drinking water. The core technology employed in WaterHealth International's system includes a patented, non-submerged UV light. This technology is claimed by WHI to be a recent and tested innovation developed at the Lawrence Berkeley National Laboratory, a premier, internationally respected laboratory of the U.S. Department of Energy managed by the University of California. This prior art system delivers a UV dose of up to 120 mJ/cm², which is more than three times the NSF International requirement of 38 mJ/cm² and exceeds World Health Organization and EPA water quality standards and effectively treats bacteria, viruses and *Cryptosporidium* in drinking water. In

addition, recent research conducted at two different laboratories indicates that UV doses of 10 mJ/cm² or less produce 4-log reductions in *Giardia*. Based on this research, UV dosage of up to 120 mJ/cm² greatly exceeds the dosage required for inactivation of *Giardia*.

Additional components included in WaterHealth International's systems effectively treat
5 specific problems such as turbidity, silt, tastes, odors and various chemicals. Significantly, WHI's systems are not intended to treat raw sewage or wastewater.

Among applications for UV disinfection systems for water include the beverage industry, wastewater treatment, and surface treatment. By way of example and explanation, not filled beverages, cold filled beer and other sensitive drinks are susceptible to
10 contaminants introduced by the liners of closures. Mold is of particular concern since packaging headspace frequently contains low levels of oxygen. Medium pressure UV inactivates mold spores to prevent this problem, including contamination of beverages during production and storage, which can cause discoloration, unusual taste or bad flavor, and reduced shelf life. UV disinfection systems solve these issues by eliminating problem
15 microorganisms without adding chemicals or heat. disinfection of municipal wastewater using UV light avoids problems associated with storage, transport and use of chemicals and associated regulation for them. UV disinfection is safe, cost effective and applicable to tertiary treated effluent as well as secondary, primary, and combined sewer overflows (CSO) and storm water. Ultraviolet light can help improve shelf life of products and allow
20 processors to reduce chemical additives in wash water without sacrificing high levels of disinfection. UV light provides non-chemical microbial control for captive water loops without altering the taste, color or odor of the food. Environmentally safe UV disinfection is one of the few water treatment methods unburdened by regulatory restrictions, consumer/environmental group concerns or high operation costs. Packaging surface UV
25 systems also increase product quality and shelf life by reducing contamination.

Applications include plastic containers, cups, caps, films, foils and extended shelf life filling machines.

By way of comparison between prior art UV disinfection systems and traditional chlorine-based disinfection, the commercially available Trojan UV system can disinfect more consistently and effectively than is possible with current chlorination procedures, with significantly less cost per gallon. The UV treatment takes approximately 6-10 seconds in a flow-through channel, while chlorine requires 15-20 minutes treatment time in a contact tank. According to Trojan literature, UV disinfection can greatly reduce capital and operating costs. With UV treatment, it is possible to eliminate the need for large contact tanks designed to hold peak flows. Space requirements are reduced and no buildings are needed since the entire process and related commercially available equipment are designed to operate outdoors. Refer to the table below for side-by-side qualitative comparison of UV disinfection versus chlorine- and ozone-based systems and methods.

15

20

	Ultra Violet	Chlorine	Ozone
Capital Cost	Low	Lowest	High
Operating Cost	Lowest	Low	High
Ease of Installation	Excellent	Good	Poor
Ease of Maintenance	Excellent	Good	Poor
Cost of Maintenance	Lowest	Medium	High
Frequency of Maintenance	Infrequent	Frequent	Continuous
Control System	Excellent	Poor	Good
Disinfection Performance	Excellent	Leaves some pathogens	Excellent
Hazards	Low	High	High
Effect on water	None	Organochlorine compounds taste & pH changes	Unknown
Contact time	0.5-5 seconds	30-60 minutes	10-20 minutes

However, cleaning and maintenance of the quartz sleeves, which are necessary and essential to protect the UV lamp or light source used in nearly all prior art systems, can

25

become a time-consuming duty, especially when working with multi-lamp low pressure systems. During operation while the UV lamps and quartz sleeves are suspending in the water to be treated, minerals and contaminants in the water deposit onto the quartz sleeves, thereby causing fouling on the sleeve surface. This fouling reduces the effectiveness of the UV lamps because the fouling interferes with the UV light transmission into the water. To save time and prevent quartz sleeve fouling a cleaning mechanism can be supplied for either manual or automatic operation, like using wiper glides over the sleeves to remove deposits, which may block the light emitted from the UV lamp. This provides improved performance and reduces maintenance time, but only where the water quality is low. In every case, the UV lamps encased in quartz sleeves must be removed for cleaning on at least a monthly basis, depending on specifics of a given system and its influent and flow rates. The cleaning requires the system to be shut down temporarily or diverted to other UV lamps, so system shut down decreases capacity and/or increases operating costs. Furthermore, the quartz sleeve-encased lamps are extremely heavy, requiring the use of a crane to raise them out of the water flow stream for cleaning. Cranes and crane time are expensive, thereby increasing overall system costs. Only one company, WaterHealth, Inc., might in any way suggest the use of non-submerged lamps for UV systems but these are limited expressly in advertising literature as applicable only and exclusively in applications that do not require high purification, e.g., previously purified drinking water but not wastewater treatment.

Thus, there remains a need for a UV disinfection system for treating fluids having reduced maintenance time and costs, increased flow rates for a given disinfection level, and overall lower equipment, installation, and system costs.

Summary of the Invention

The present invention is directed to a UV disinfection system and method for treating fluids, particularly water, whereby the UV light source requires less maintenance and cost than prior art systems and devices while providing at least the same disinfection
5 level for a given influent and flow rate thereof.

In a preferred embodiment, a UV disinfection system for treating fluids is configured and arranged to function effectively with at least one UV light source or lamp that is not submerged in the fluid to be disinfected. The UV light source is positioned outside the fluid to be disinfected via exposure to at least one UV dose zone wherein UV
10 light is projected into the zone.

The UV light source may be presented in at least two primary configurations: a vertical riser configuration and a planar or horizontal configuration. In the vertical riser configuration the UV light source is positioned above the fluid to be treated and projecting a UV dose zone downward toward and into the fluid to be treated, with the fluid moving
15 upward toward the UV light source. Alternatively, the UV light source may be presented in a planar or horizontal design, wherein the UV light source is positioned above the fluid to be treated and projecting a UV dose zone downward toward and into the fluid to be treated, with the fluid moving in a direction substantially perpendicular to the UV dose zone.

Preferably, the UV dose zone includes at least one zone, more preferably three
20 zones, wherein one zone includes a surface zone of an interface plate positioned between the UV light source and the fluid to be treated.

The present invention is further directed to a method for treating fluids by disinfecting those fluids using UV light projected by at least one UV light source producing at least one dose zone, the UV light source being positioned outside the fluid.

Thus, the present invention provides a UV disinfection system for treating fluids having reduced maintenance time and costs, increased flow rates for a given disinfection level, and overall lower equipment, installation, and system costs.

Accordingly, one aspect of the present invention is to provide a system and method
5 for disinfecting fluid including at least one UV light source positioned outside the fluid to be treated with the at least one UV light source producing at least one UV dose zone for disinfecting the fluid.

Another aspect of the present invention is to provide a system and method for
disinfecting fluid including at least one UV light source positioned outside the fluid to be
10 treated with the at least one UV light source producing three UV dose zones for disinfecting the fluid, with one UV dose zone provided at a surface zone of an interface plate positioned between the UV light source and the fluid to be treated.

Still another aspect of the present invention is to provide a system and method for
disinfecting fluid including at least one UV light source positioned outside the fluid to be
15 treated with the at least one UV light source producing at least one UV dose zone for disinfecting the fluid, wherein the at least one UV light source is a medium-to-high intensity UV light source.

These and other aspects of the present invention will become apparent to those
skilled in the art after a reading of the following description of the preferred embodiment
20 when considered with the drawings.

Brief Description of the Drawings

Figure 1 is an illustration of **PRIOR ART** in a side view of an alternative embodiment of the present invention.

Figure 2 is an illustration of a side view of a UV disinfection system constructed according
25 to the present invention in a vertical riser configuration.

Figure 3 is an illustration of a side view of an alternative embodiment of the present invention.

Figures 4A-D show an illustration of a lamp system of an embodiment of the present invention.

5 Figure 5 is an illustration of a side view of an alternative embodiment of the present invention in a single column vertical riser configuration.

Figure 6 is an illustration of a side view of the embodiment of Fig. 5 of the present invention connected to a fluid reservoir.

Figures 7A-C show an illustration of an alternative lamp system of an alternative
10 embodiment of the present invention.

Detailed Description of the Preferred Embodiments

In the following description, like reference characters designate like or corresponding parts throughout the several views. Also in the following description, it is to be understood that such terms as "forward," "rearward," "front," "back," "right," "left,"
15 "upwardly," "downwardly," and the like are words of convenience and are not to be construed as limiting terms.

Referring now to the drawings in general, the illustrations are for the purpose of describing a preferred embodiment of the invention and are not intended to limit the invention thereto. Figure 1 shows a prior art system for ultraviolet (UV) disinfection of a
20 fluid wherein the UV light source PA16 is submerged in the fluid. Untreated influent PA12 enters the system flowing past the submerged light source and exits the output as treated disinfected effluent PA14. As best seen in Figure 2, a preferred embodiment is shown according to the present invention; in contrast and clear distinction to the prior art, the UV light source according to the present invention is not submerged in the fluid to be
25 disinfected.

The present invention is directed to an ultraviolet (UV) disinfection system and method for treating for treating fluids including a configuration and design to function effectively with at least one UV light source or lamp that is not submerged in the fluid. The UV light source may be presented in a vertical riser configuration, as shown generally at 20

5 in Figure 2, wherein the at least one UV light source is positioned above the fluid to be treated and projecting UV light rays 24 downward toward and into the fluid to be treated, with the fluid moving upward toward the UV light source. These UV light rays may be projected downward from a UV light source or a lamp system (not shown) including optical components (not shown). These optical components are positioned between the UV light

10 source or lamp and the output, thereby focusing, directing, and controlling the light rays that are exposed to the fluid and that sterilize any microorganisms 21 (significantly enlarged) that exist in the fluid. Several UV dose zones are established within the system. The first zone is the air UV dose zone 25 which occurs just beneath the UV light source and just above the water and the at least one interface plate 23. The next zone is the interface

15 plate UV dose zone 22 which occurs at the intersection of the water and the at least one interface plate. The at least one interface plate is used to provide a surface zone for UV disinfection above the fluid and to provide additional treatment means for balancing pH, affecting effluent chemistry, providing a catalyst, and the like. The last zone is the submerged UV dose zone 26, which creates a variable UV dose zone that decreases in

20 effectiveness at greater distances from the UV light source.

Alternatively to the vertical configuration, the UV light source may be presented in a planar or horizontal design, as shown generally at 30 in Figure 3, wherein the UV light source 36 is positioned within a UV light source system 34, including optical components (not shown), above the fluid to be treated and projecting a UV dose zone downward toward

25 and into the fluid to be treated, with the fluid moving from the influent point 31A in a

direction substantially perpendicular to the UV light source toward the effluent point 31B.

Several UV dose zones are established within the system. The first zone is the air UV dose zone 37 which occurs just beneath the UV light source and just above the water. The next zone is the air/water interface UV dose zone 33 which occurs at the air and water interface.

5 The last zone is the submerged UV dose zone 32, which occurs within the flowing water.

A key factor in the design of a UV disinfection system and method according to the present invention involves the integration of two main components, including the non-submerged UV light source system and the hydraulic system. The light source system includes a housing surrounding and supporting a UV light source or lamp having at least
10 one optical component positioned and arranged to direct the UV light rays toward and through an output, thereby introducing UV light rays toward a fluid for disinfection of the fluid.

The hydraulic system includes a hydraulic tube and pumping system for forcing the fluid upward through the tube toward the light source(s). The present invention includes the
15 use of hydraulic systems that comprise a transporter or pumping system, and at least one interface plate. The hydraulic system serves at least three functions: it carries wastewater influent to an interface and provides flow to at least one interface plate and discharges the treated influent water as effluent to rivers or streams.

While generally regarding the UV light source and configuration thereof, the
20 preferred embodiment of the present invention includes at least one optical component positioned between the UV light source and the UV light source system output point.

Advantageously, the use of optical components enables the system to maximize the intensity, focus, and control of the UV light rays at the output for any given UV light source or lamp. Also, optical components, including but not limited to reflectors, shutters, lenses,
25 and the like, can be utilized in combination to achieve the desired control and output, as set

forth in U.S. patent numbers 6,027,237; 5,917,986; 5,911,020; 5,892,867; 5,862,277;
5,857,041; 5,832,151; 5,790,725; 5,790,723; 5,751,870; 5,708,737; 5,706,376; 5,682,448;
5,661,828; 5,559,911; D417,920 and co-pending applications 09/523,609 and 09/587,678
which are commonly owned by the assignee of the present invention, and which are
5 incorporated herein by reference in their entirety.

Notably, while any number of lamps including low pressure, medium pressure, high
pressure, and ultra high-pressure lamps, which are made of various materials, e.g., most
commonly mercury (Hg), can be used with the system configuration according to the
present invention, depending upon the fluid or influent characteristics and flow rates
10 through the system. Furthermore, while high and ultra high pressure lamps have not been
used commercially to date by any prior art system, predominantly because of the low
energy efficiency associated with them and the lack of capacity for prior art design and
configuration formulas to include high pressure UV lamps, the present invention is
advantageously suited to accommodate medium to high to ultra high pressure lamps. In
15 particular, a preferred embodiment according to the present invention employs medium to
high-pressure UV lamps, more preferably high-pressure UV lamps.

The system according to the present invention uses medium to high pressure UV
lamps configured and functioning above the fluid or water flow, not immersed in the fluid
flow as with all prior art systems designed for use in all water treatment applications. With
20 this system, the number of lamps necessary to treat a given influent and flow rate can be
reduced by perhaps a factor of ten, which is a major advantage in practical application.
Also, the lamps are not susceptible to fouling, since they are not immersed in the fluid to be
disinfected. Additionally, the design of the present invention allows for a significant
reduction in heat in the water. Furthermore, the maintenance and servicing is greatly
25 simplified. Also, in the vertical riser configuration according to one preferred embodiment

configuration, the reactor design, which would comprise a number of cylindrical tubes oriented vertically, includes a hydraulic system having pumping equipment and a significant amount of pumping power. Furthermore, the present invention is an optical UV light source system for use in a fluid disinfection system. As such, traditional mathematical models used for determining energy efficiencies for the present invention are inadequate and inapplicable. Thus, given the use of optical components associated with the UV light source, the use of medium to ultra high pressure UV lamps, and the introduction of at least one UV dose zone existing outside the water to be treated, the present system presents a revolutionary approach for designing, constructing, and operating a UV fluid disinfection system that is nowhere taught or suggested in the prior art or mathematical models for predicting fluid disinfection and flow rates thereof.

In one embodiment according to the present invention, the UV light source is a Fusion RF UV lamp, which is presently commercially available and supplied by Fusion UV Systems, Inc. The fusion lamp is a preferred lamp for a planar vertical riser system configuration, according to the present invention, to provide fast flow rates of the fluid treated within the system. This fusion lamp has a spectrum like a low-pressure lamp, having very strong UVB&C availability and output, but is a high power lamp having approximately 200W/cm. Significantly, as set forth in the foregoing, no prior art teaches or suggests the use of high pressure lamps, in fact, all standard formulas, including those developed by Dr. George Tchobanoglous, for system design and operation use low pressure lamps.

Surprisingly, the attached data supporting the novelty and non-obviousness of the present invention shows that the UVB&C efficacy for a high-pressure lamp is about 7-8%, compared to about 20-21% for a Germicidal lamp, and about 5% for a medium pressure

lamp. Thus, one Fusion lamp would replace about 40 germicidal lamps or about 20 medium pressure lamps by the following analysis:

$$[\# \text{ lamps of type x}]/[\# \text{ lamps of type y}] = [P/L(\text{type y})]*[\text{Efficacy}(\text{type y})]/[P/L(\text{type x})]/[\text{Efficacy}(\text{type x})]$$

$$5 \quad [\# \text{ MPL}]/[\# \text{ HPL}] \sim [200*8\%]/[20*5\%] \sim 20$$

$$[\# \text{ LPL}]/[\# \text{ HPL}] \sim [200*7\%]/[2*21\%] \sim 40$$

Therefore, instead of having a facility with at least about 11,500 ea. 300 W MPLS as with prior art UV water disinfection systems, the present invention uses only a few hundred UV high-pressure lamps (HPL), depending on details of the design for a specific influent

10 composition and flow rates desired for a given system. These results are surprising and not supported by prior art systems or the formulas used to design and configure them for effective operation. Referring to Table 1 below, which presents a matrix of combinations of tubular lamp types: Low Pressure (Power) germicidal Lamps (LPL), Medium Pressure (Power) Lamps (MPL), and Ultra-High Power Lamps (UHPL), to be used with water of

15 various purity levels requiring differing dosing (Joules/liter) for disinfection, the surprising results supporting the use of medium to high pressure UV lamps for the UV disinfection system for water, according to the present invention, are established.

TABLE 1

Lamp type	P(W)	# lamps	Pin(W)	UVB&C(W))*	J/lite r	Germ. Eff. (%)*	liters/ min	gal/min	gal/day	Vendor
Low Press. Hg	25	1	25	4	58	17	24	6	8,953	Watertec
Low Press. Hg	70	1	70	7	105	10	40	10	14,922	AmUV
Low Press. Hg	39	4	156	33	47	21	200	52	74,611	Watertec
Low Press. Hg	39	8	312	67	47	21	400	104	149,223	Watertec
Low Press. Hg	92	48	4,400	667	66	15	4000	1,036	1,492,228	AmUV
Med. Press. Hg	60	1,728	103,680	2,083	498	2	21,444	5,556	8,000,000	Trojan Tec
Med. Press. Hg	300	11,500	3,450,000	122,685	281	4	710,347	184,028	265,000,000	Trojan Tec
Med. Press. Hg	1000	20	20,000	667	300	3	4000	1,036	1,492,228	see AMUV
Med. Press. Hg	3000	1,200	3,600,000	120,000	300	3	72000	186,528	268,601,036	see Trojan 6Tech
Hi Press. Hg	1,000	24	24,000	800	300	3	4800	1,244	1,790,674	R4-Hg
Hi Press. Hg	2,000	12	24,000	800	300	3	4800	1,244	1,790,674	R2-Hg
Hi Press. Hg	5,000	6	30,000	1,000	300	3	6000	1,554	2,238,342	R1-Hg
Compact Xe	5,000	24	120,000	4,000	300	3	1000	259	373,057	R4-Xe
Compact Xe	10,000	12	120,000	4,000	300	3	2000	518	746,114	R2-Xe
Compact Xe	20,000	6	120,000	4,000	300	3	4000	1,036	1,492,228	R1-Xe
Vortek A	50,000	12	600,000	10,000	600	1.7	5000	1,295	1,865,285	JPH-12
Vortek A	100,000	6	600,000	10,000	600	1.7	10000	2,591	3,730,570	JPH-6
Vortek A	200,000	3	600,000	10,000	600	1.7	20000	5,181	7,461,140	JPH-3
Vortek A	300,000	2	600,000	10,000	600	1.7	30000	7,772	11,191,710	JPH-2

* estimates based on efficiency and spectrum

the germicidal efficiency is very dependent on the arc temperature going from essentially zero at 5000K to 28% at 10,000K,

so lamps may more efficacious if the power is turned up

Additional considerations for a UV disinfectant system and method for treating water are installation cost, and lamp life. The lamp life for the Fusion lamp is approximately about 5000 hours, which is comparable to the low pressure lamps (LPL) and comparable to the life of the medium pressure lamp (MPL). The installation cost of the Fusion lamp is somewhat higher, but the maintenance and associated costs for operation is lower, thereby providing an overall lower cost system when compared with the prior art systems.

The system according to the present invention uses medium to high pressure UV lamps configured and functioning above the fluid or water flow. With this system, the number of lamps necessary to treat a given influent and flow rate can be reduced by perhaps a factor of ten, which is a major advantage in practical application. Also, the lamps are not susceptible to fouling, since they are not immersed in the fluid to be disinfected.

Additionally, the design of the present invention allows for a significant reduction in heat in the water. Furthermore, the maintenance and servicing is greatly simplified. Also, in the vertical riser configuration according to one preferred embodiment configuration, the reactor design, which would comprise a number of cylindrical tubes oriented vertically, includes a hydraulic system having pumping equipment and a significant amount of pumping power.

The present invention advantageously includes all of the above features, in particular because the UV lamps are separated from the flow stream and include a fiber optic delivery system, as well as using multi-kiloWatt lamps, like the Vortek Ultra-High Power Discharge (UHPD) lamps or similar commercial equivalent. The power range for these lamps is in the 10's of kiloWatts to MegaWatt range. Their geometry is cylindrical, like the medium power lamps, but they are roughly 1000 times more powerful.

Advantageously, this lamp provides a much simpler facility, wherein servicing and maintenance are much easier and less frequently performed.

The flexibility of the UV fluid disinfection system according to the present invention makes it possible to use lamp configurations similar to prior art systems for the overall geometry. However, the use of a much higher power lamp is preferred, thereby reducing the water treatment facility complexity and costs. This novel combination of higher pressure and power UV light sources in the present invention creates surprising results, even where prior art system configurations, i.e., horizontal flow-type configurations, are employed. Furthermore, the use of optical components within the UV light source system to focus, control, and increase the output intensity of the UV light rays introduced to the fluid to be disinfected increases the overall effectiveness of the present invention, even where the retrofit geometry is employed.

Thus, the present invention can be configured effectively either similarly to prior art-like system or retrofit geometry, i.e., a configuration of lamps above a horizontal flow stream while still surprisingly employing novel and non-obvious elements like UHPL and HPL in combination therewith, or in a clear departure and in complete differentiation from all prior art systems for all water treatment, having a configuration comprising the vertical riser geometry as shown in Figure 2, including having at least one interface plate. In the retrofit geometry or configuration, there is a turbulence-inducing foil immersed in the flow stream below each lamp to assure that sufficient mixing occurs, thereby ensuring exposure of all of the microorganisms within the fluid to the UV dose zone such that those microorganisms are sterilized. However, the use of the vertical riser configuration creates even more surprising results in that a multiplicity of UV dose zones are created as the fluid to be treated is forced via a hydraulic system toward the UV light source system, including UV light source or lamp and optical component(s).

Referring now to Figures 4A-4D and 7A-7B, two main types of lamps are shown according to the present invention for use therein as at least one light source for a given configuration. In particular, a tubular lamp is generally approximately about 1000 mm long, and between about 30 to about 60 mm diameter. A fusion lamp produces UV light output at about 250 nm and is approximately about 8 mm diameter in the middle and approximately about 14 mm diameter near the ends of the lamp. Alternatively, a high power, short arc (HP-SA) lamp figure is preferred in other configurations. Referring to Figure 7X, a graph is shown for a 300 mm circle plotted against a power axis scale for comparison with other lamps. Significantly, alternative lamp embodiments, including but not limited to alternative lamp design, power, and UV output efficiencies, and reasonable equivalents thereof may be substituted for these lamps identified herein as preferred embodiments without departing from the scope and teachings of the present invention.

Characteristics of and advantages to the present invention include at least the following: the use of Ultra High Power Lamps reduces complexity of illumination system, the lamps are isolated from the flow stream eliminating the fouling problem, since the UHPL, e.g., Vortek lamps, are immersed in their own flowing water cooling jackets (purified water), much of the heat will be dissipated in the Vortek-type lamp cooling system, probably eliminating the need for the heat-rejecting cold mirrors, since a much smaller number of parts are used (most likely less than 1% of the parts), the servicing costs are likely to be much lower. If the lamp life is longer for a given system constructed according to the present invention, the servicing costs are reduced by a similar factor as well.

The present invention allows a significantly simplified system, potentially significantly lower operating costs, and the capacity to process large quantities of water as well as relatively small quantities, as for personal or in-home use. For an in-home system,

as best illustrated in Figure 5, a single vertical riser UV light source system, shown generally at 50, is constructed and configured to be attached to a water storage unit sized for a dwelling. In this system, the UV light source 56 is positioned within a UV light source system 54, including optical components (not shown), above the fluid to be treated and projecting a UV dose zone downward toward and into the fluid to be treated, with the fluid moving from the influent point 51A, flowing vertically toward the UV light source, and then exits the effluent point 51B. The at least one UV light source is positioned above the fluid to be treated and projecting UV light rays 55 downward toward and into the fluid to be treated, with the fluid moving upward toward the UV light source. Several UV dose zones are established within the system. The first zone is the light source system exit UV dose zone 58 which occurs at the light source system and air interface. Then next zone is the air UV dose zone 57 which occurs just beneath the UV light source and just above the water and the at least one interface plate 59. The next zone is the interface plate UV dose zone 53 which occurs at the intersection of the water and the at least one interface plate. The at least one interface plate is used to provide a surface zone for UV disinfection above the fluid and to provide additional treatment means for balancing pH, affecting effluent chemistry, providing a catalyst, and the like. The last zone is the submerged UV dose zone 52, which creates a variable UV dose zone that decreases in effectiveness at greater distances from the UV light source. Commercial-scale applications for buildings or multi-family dwellings are constructed similarly, only using a plurality of vertical riser units, as necessary for the water flow requirements of that facility. Thus, a variety of features that have lead to a significant improvement to the design of a UV disinfection system are shown, allowing simplified, lower cost facilities, higher water processing rates, and an ultimately superior product.

Figure 6 is an illustration of a side view of the embodiment of Figure 5 of the present invention connected to a fluid reservoir and shown generally at 60. The first aspect of the reservoir system is a fluid reservoir shown generally at 60A. In this system, the UV light source 66A is positioned within a UV light source system 64A, including optical components (not shown), above the fluid stored in the reservoir 61A and projecting a UV dose zone downward toward and into the fluid to be pre-treated. This reservoir fluid could be previously treated/purified or not. The at least one UV light source is positioned above the fluid to be treated and projecting UV light rays 65A downward toward and into the fluid to be pre-treated. The light source system is provided in the reservoir system to prevent microorganism build-up in the reservoir. For completion of the system, a single vertical riser UV light source system, shown generally at 60B, is constructed and configured to be attached to the reservoir system 60A. In this system, the UV light source 66B is positioned within a UV light source system 64B, including optical components (not shown), above the fluid to be treated and projecting a UV dose zone downward toward and into the fluid to be treated, with the fluid moving from the influent point 61B (reservoir effluent point), flowing vertically toward the UV light source, and then exits the effluent point 61C. The at least one UV light source is positioned above the fluid to be treated and projecting UV light rays 65B downward toward and into the fluid to be treated; with the fluid moving upward toward the UV light source. Several UV dose zones are established within the system. The first zone is the light source system exit UV dose zone 68 which occurs at the light source system and air interface. Then next zone is the air UV dose zone 67 which occurs just beneath the UV light source and just above the water and the at least one interface plate 69. The next zone is the interface plate UV dose zone 63 which occurs at the intersection of the water and the at least one interface plate. The at least one interface plate is used to provide a surface zone for UV disinfection above the fluid and to provide additional treatment

means for balancing pH, affecting effluent chemistry, providing a catalyst, and the like.

The last zone is the submerged UV dose zone 62, which creates a variable UV dose zone that decreases in effectiveness at greater distances from the UV light source.

5 The foregoing described the general features of selected UV water disinfection system applications, including wastewater treatment, other water purification, e.g., drinking water, and the like, for permanent or fixed-system installations and configurations. However, the present invention is also useful for application in a portable water disinfection system.

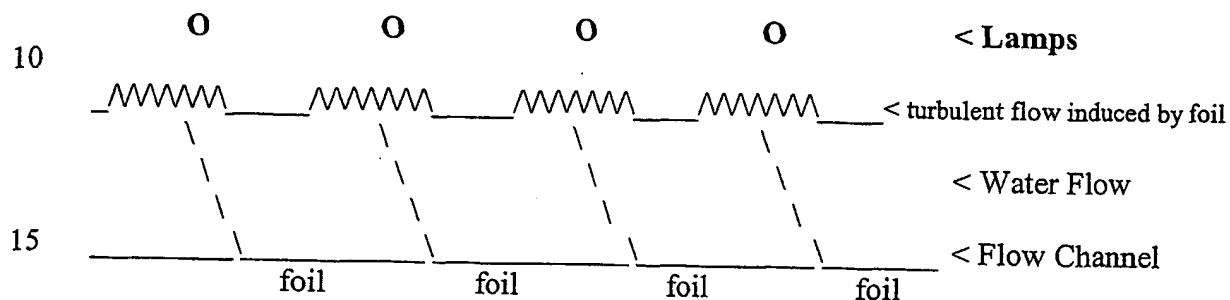
10 The following provides an alternate embodiment that includes selected desirable features of the present invention. There are a number of very high power tubular lamps that may be employed in another embodiment for UV light source system and hydraulic system combinations. The medium pressure lamps could be used, albeit at a much higher power level that was indicated for the commercially available Trojan Tech design (300W).

15 Medium pressure lamps are available in the multi-kiloWatt range. The high power lamps, e.g., Vortek lamps, are a desirable source since they have strong UV emission, and are available in the 100's of kW to MegaWatt range.

 In one embodiment, the water flow is in a horizontal channel or direction, which does not require all of the vertical riser components, like the interface plate and some
20 hydraulic components. However, optical components are desirably included in the planar or horizontal (also referred to as retrofit) designs. The water turbulence could be achieved by having horizontal "foils" (like those on the trailing edge of an airplane wing), immersed in the flow channel. These foils would make a shallow turbulent region in the flow channel allowing good exposure of the infected water past the lamps. In this simple way, the
25 function of the complex vertical riser would be achieved, with much fewer parts.

Thus the configuration includes a number of cylindrical or tubular light sources or lamps oriented and arranged in a horizontally spaced-apart distance from each other in a non-submerged configuration over a flowing fluid stream, with each lamp having a foil positioned approximately directly under it to provide the turbulent flow mixing desired as shown in below.

Tubular Lamp Disinfection System Layout (horizontal view)



The fundamental physical parameters that control the design for these compact/short arc kinds of systems according to the present invention include: the lamp power per unit length [P]; the Cylindrical Riser flow tube Cross-section[A]; the dosing required [D] where $D = \text{Energy/volume}$, and the flow rate & dwell time. For the purposes of this analysis the cell widths are between about 10 cm and about 15 cm, the water penetration approximately about 10 cm. The dwell time depends on the effectiveness of the turbulent mixing, the influent characteristics, and type of contamination.

The Compact/Short-arc Lamps used in one embodiment according to the present invention have the following characteristics:

COMPACT/SHORT ARC LAMP CHARACTERISTICS

Lamp type	Power	deposition cell width	Power/area
Mercury	< 3,500W	~10cm	~40W/cm ²
Xenon	<20,000W	~15cm	~100W/cm ²

We assume a cylindrical riser for cell of 10 to 15 cm diameter as being a practical size.

These numbers lead to the Power/Area figures in the last column of the characteristics table (above).

- 5 The disinfection dosage, $D = \text{Energy/volume} = E/V$ varies from about 50 J/liter to perhaps 500 J/liter.

The three parameters T , P/A , and D control the possible/practical flow geometries.

Since $P/V = E/V/T$

where P = input power, E = input energy, V = volume of water being processed & T = dwell

- 10 time, then $P/[A \cdot d] = D/T$

where $D = E/V$, the input energy/volume, or dosing

Then, $T = D \cdot d / [P/A]$

$T = D(\text{J/liter}) \cdot d(\text{cm}) \cdot (1 \text{ liter}/1000\text{cm}^3) / [P/A(\text{W}/\text{cm}^2)]$.

Further, $P/A = P/[\pi \cdot \text{dia}^2/4] \sim 3000/[3.14 \cdot 10^2/4] \sim 38 \text{ W}/\text{cm}^2$ for 3000 W Hg,

- 15 & a 4" dia riser

$P/A \sim 20000/[3.14 \cdot 15^2/4] \sim 113 \text{ W}/\text{cm}^2$ for Xe & a 6" dia riser

TABLE 2

Dwell Time for Compact/Short-arc Mercury and Xenon Lamps					
Lamp type V	Dose (J/l)	50	100	200	500
Mercury 40W/cm ²	40	0.013	0.025	0.050	0.125
Xenon 100W/cm ²	100	0.005	0.010	0.020	0.050

- Surprisingly and significantly, these dwell times are much shorter than understood or set forth and commonly accepted and used within prior art. If the lamp power is reduced to 10%, and increase the cell diameter 2x. the results of Table 3 exist (SEE BELOW).
- 20

$P/A = P/[\pi \cdot \text{dia} \cdot \text{dia}/4] \sim 300/[3.14 \cdot 15 \cdot 15/4] \sim 1 \text{ W/cm}^2$ for 300W Hg, & a 6-inch diam. riser; also $P/A \sim 2000/[3.14 \cdot 30 \cdot 30/4] \sim 2.8 \text{ W/cm}^2$ for Xe & a 12-inch diam. riser

TABLE 3

Dwell Time for Compact/Short-arc Mercury & Xenon Lamps					
Lamp type V	Dose (J/l)	50	100	200	500
Mercury 1W/cm ²	1	0.500	1.000	2.000	5.000
Xenon 2.5W/cm ²	2.5	0.200	0.400	0.800	2.000

5 Note that the dwell times are up to about a second if the irradiance is reduced by about a factor of 40, for example by reducing the lamp power to 10%, and increasing the cell diameter by x2 to 8" and 12" respectively. These are fairly large cells with low power lamps, so it would take a lot of these to process very much water per day, making their economic practicality more questionable.

10 For high power density processing cells, the dwell time is much shorter than the between about 6-second to about 10-second dwell time indicated in the foregoing. In order to get dwell times of between about 6 seconds to about 10 seconds, the lamp power must be less than 10% of the kilowatt levels selected or predetermined, and the cell diameters must be correspondingly much larger, e.g., up to 3x larger diameter. Those numbers would not
15 be very consistent with the geometry of the short/compact arc lamp cylindrical risers; as such, the range of possible and feasible configurations for the system according to the present invention is flexible to accommodate a variety of lamp types and powers.

A main factor for consideration with respect to arc lamp spectra is the percentage of UV light output found in approximately the disinfection wavelength region, namely
20 UVB&C from between about 200 to about 300 nm. The UV light sources contemplated within the scope of the present invention indicate that the peak of the disinfection effect

occurs at about 265 nm. Also, the UV light available for disinfection effect is reduced gradually on the short wavelength side, and rapidly on the long wavelength side. More particularly, disinfection at between about a 30 nm FW @ HM and about 50 nm FW @ HM, with the UV light available for providing a disinfection effect on the fluid and

5 microorganisms therein being down to about 20% at between about 200 and about 300 nm.

Notably, low-pressure mercury (Hg) arc lamps are efficient radiators in the UVB&C bands due to a resonant emission at about 254 nm. Advantageously, this is close to the optimum UVC wavelength for disinfection of the fluid. Generally, the total emission of radiation by a low-pressure tubular, germicidal lamp is about 20 to 35%, depending on the

10 design and operating parameters (the rest of the power being consumed to heat the electrodes and the bulb) with 80 to 90% in about the 254 nm wavelength. Thus, UVC efficacy is about 20 to 30%. The other principle line is at 365 nm, which is outside the disinfection range. In some bulb designs it is the 365 nm line that dominates, and the disinfection effect will be substantially reduced.

15 At low pressure, the plasma that forms the arc is in the "glow regime," which is characterized by high electron temperatures, and much lower ion and neutral gas temperatures (typically $T_e \sim 10,000\text{K}$, $T_i \sim T_g \sim 500\text{K}$). Under these conditions, the plasma is optically transparent, and a few, very narrow emission "lines" characterize the spectrum. Here, the emissivity will be low < 0.1 .

20 As the plasma temperature and density is increased (requiring higher current), the arc temperature increases. The plasma becomes optically thick, and the electron, ion and neutral gas temperature become comparable. The spectrum becomes characterized by a blackbody continuum with a few lines superposed on it. A rule of quantum physics is that the peak of the lines must be below the blackbody curve for that temperature, so a

blackbody curve can be fit to the peaks of the lines to deduce the effective arc temperature, but the bulk of the emission will be from the continuum under the lines.

As an example, consider the high pressure Argon, commercially available Vortek lamp. This lamp is a high pressure Argon arc operated at very high loading (Pin/L). To be specific, consider the 100 kW lamp. The length is 20 cm, so the loading is 5 kW/cm. The radiated output is given as 40 kW, 2 kW/cm so the efficiency is 40% (other Vortek lamps are up to, and perhaps exceeding 50% radiative efficiency. The spectrum indicates a peak at 800 nm which corresponds to an arc temperature deduced from Wien's law $(2898\text{K}/W_{\text{max}}(\mu\text{m})) = T(\text{K})$ of ~3600K (the quoted figure is 3800K). Calculating the blackbody emission from the arc with diameter 1.1 cm at 3800K, the result gives 1.8 kW/cm with emissivity of 0.4.

The UVB&C emission of the Vortek 100 kW lamp rises almost linearly from 200 to 300 nm. Thus, the UVB&C efficacy is about 5 %, and the UVB&C emission is about 5 kW. Notably, this is near the blackbody limit for a higher temperature (6500K). The low emissivity occurs through the visible and NIR spectrum. Additionally, the lamps emit about 5% UVB&C-200 to 300 nm, 10% UVA300-400 nm, 30% visible-400 to 700 nm, and 50% NIR at 700 to 1400 nm). However, the results are affected by arc temperature; the results set forth herein are associated with low arc temperature. As the arc temperature is increased, the amount of UVB&C increases dramatically, e.g., if the arc temperature is increased to 8600K, the UVB&C efficacy increases to 20%, which is comparable to the germicidal lamps.

Chart 1a is a graph of the spectrum of a Vortek lamp. Chart 1b is another Vortex stabilized Argon lamp.

Chart 1a Vortek Lamp Spectrum

FILTERED AND UNFILTERED SPECTRA PLOT

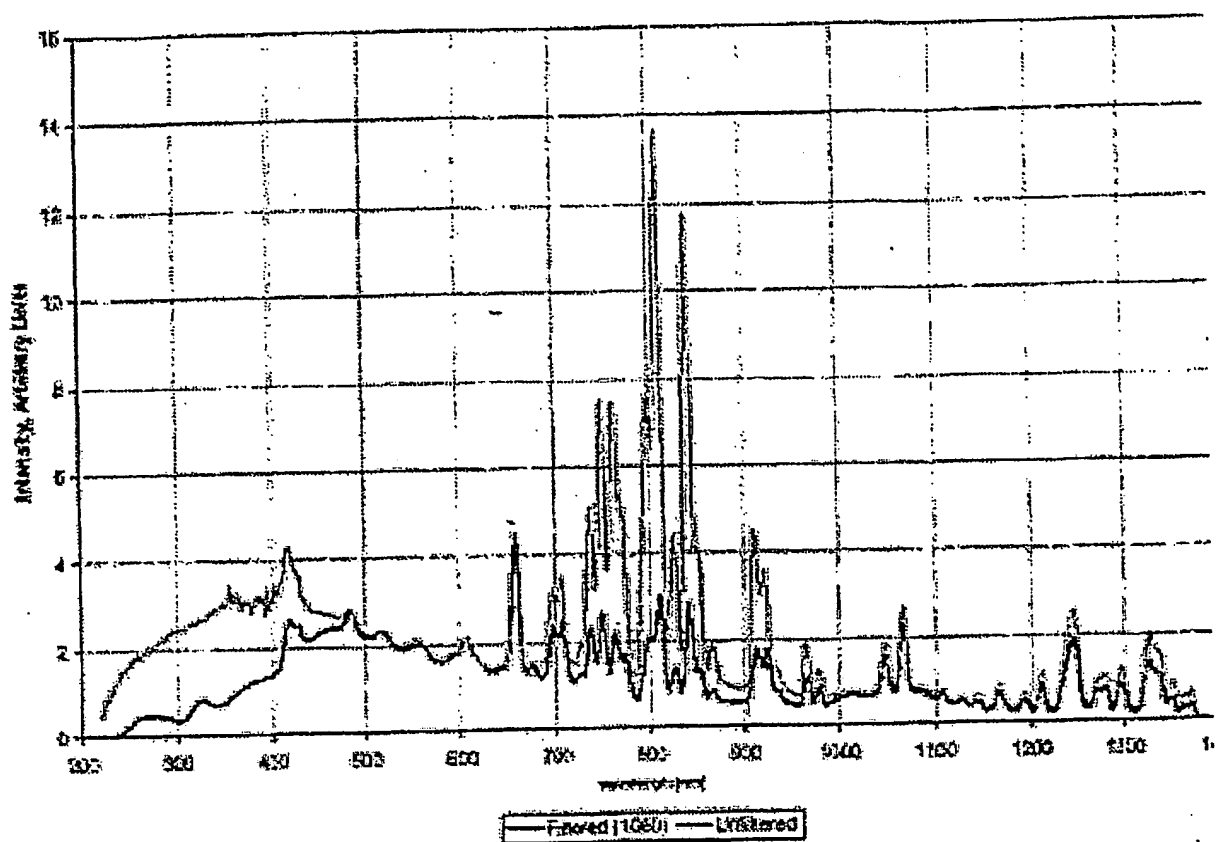
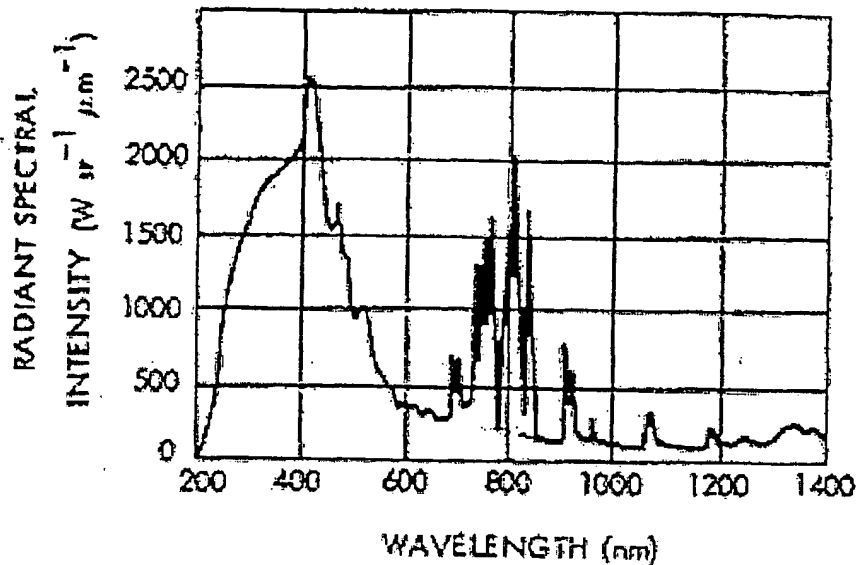


Chart 1b

Vortex Stabilized Argon Arc Lamp



*Figure 6-18. Spectral Distribution,
24.8 kW Vortex Stabilized Argon Arc.*

5 Notably, the UV content in the lamp of Chart 1b is much higher in comparison to that of the Vortek lamp. Vortek estimate is $T \sim 3800\text{K}$ and about 1.5% in UVB&C, while the lamp of figure 1b is $T \sim 8000\text{K}$ about 9% in UVB&C. Assuming an overall efficiency of 50%, the result is about 5% UVB&C efficiency.

10 The following analysis relates to a high-pressure xenon (Xe) lamp. For a 20 kW xenon short arc, the peak blackbody emission is about 660 nm and corresponding to a temperature of about 4500K. The spectrum is quasi-blackbody, with an estimated emissivity of between about 60 to about 80%. The UVB&C emission of this lamp is about 3% of the total but appears to have a glass cut off at about 240 nm; as such, the emissivity may be higher, about 6%. For a total emission efficiency of 70%, the corresponding

UVB&C is between about 2% to about 4%. Chart 2 below shows a representative spectrum of the 20 kW xenon lamp.

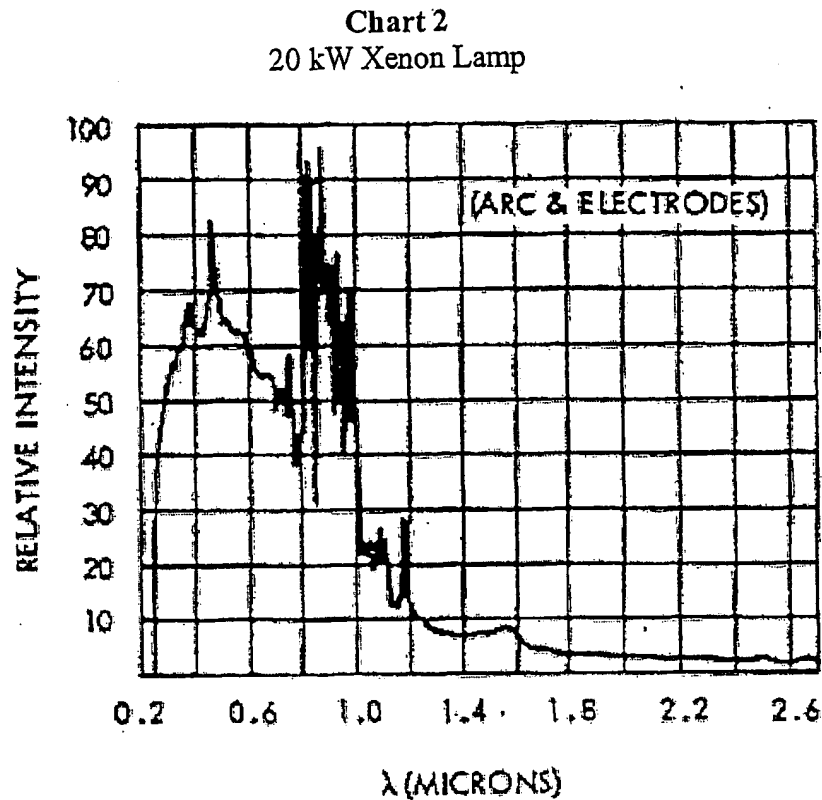


Figure 6-16. Spectral Distribution, 20 kW Xenon Short Arc.

5

The following analysis is associated with a high-pressure mercury (Hg) lamp, shown in Chart 3 below. A Short-arc lamp appears to be fairly low pressure as characterized by a line spectrum. Chart 3 shows the spectrum representative of a high pressure Hg lamp. Notably, the high pressure Hg lamp includes a predominant line at about 254 nm, which is in the well-established UVB&C disinfection range. Most of the UV appears in the UVA range 300 to 400 nm, which is not useful according to the prior art systems; surprisingly, this high-pressure lamp is effective when used in the preferred embodiments according to the present invention. However, the spectrum is more difficult

10

to quantify than those of lamps set forth in the foregoing, with an apparent temperature of about 8000K and an emissivity of approximately about 0.1.

Chart 3

Medium-Low Power Moderate Pressure Mercury Lamp Spectrum

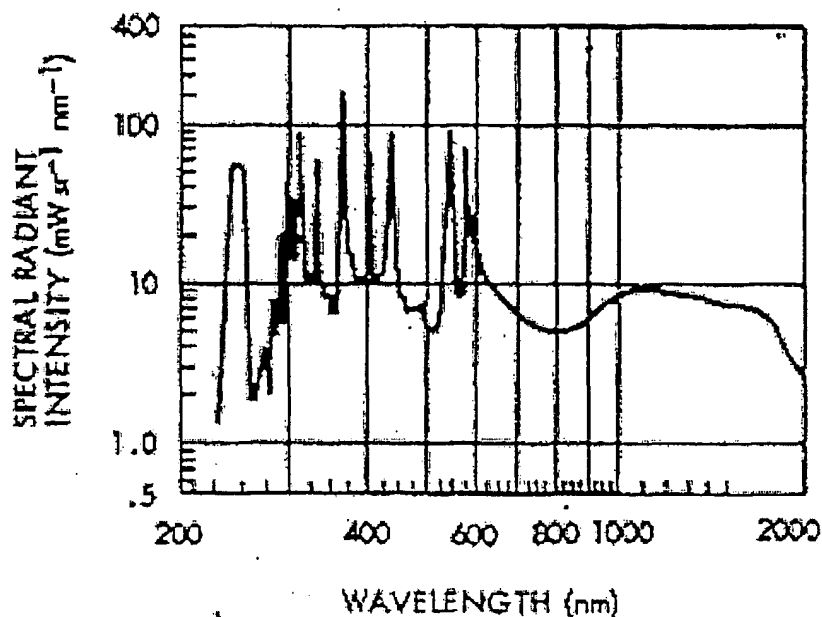


Figure 6-14. Spectral Distribution, 200 Watt Mercury Short Arc.

5

The illustrations set forth by Charts 1-3 in the foregoing show some of the general features of high-pressure Argon, Xenon, and Mercury lamps. Generally, the high pressure lamps will have lower UVB&C efficacy than the low pressure germicidal lamps, but due to the higher power rating will have much more total UVB&C emission.

10

Additionally, there exists a commercially available High Power Lamp (HPL) in this long cylindrical form, made by Fusion Systems, and driven by a RF power source (rather than DC as most of the rest) that also works effectively with the UV fluid disinfection system and method according to the present invention. The discharge of this HPL is electrodeless, and the lamp life is good, approximately 5000 hours. These tubular lamps

are most consistent with axial flow systems and retrofit design configurations for embodiments of the present invention, or Planar Vertical Riser (PVR) systems. The parameters for the Compact/Short-arc Lamps (CSL) and Cylindrical Vertical Riser (CVR) are consistent with the calculations and examples set forth herein.

- 5 The fundamental physical parameters that control the design for these kinds of systems are the lamp power per unit length, P/L , the dosing required, $D = \text{Energy/volume}$, and the flow rate & dwell time. Considering the dwell time to be $T = \text{about } 1 \text{ to about } 100$ seconds, the water penetration to be about 10 cm, which gives a flow velocity of about 1 cm/s for about 10 second dwell. The dwell time depends on the effectiveness of the
- 10 turbulent mixing, effluent characteristics, and type of contamination.

The LPL, MPL, HPL, and UHPLs generally have the following characteristics:

TUBULAR LAMP CHARACTERISTICS			
Lamp type	Power	Length	Power/length
LPL	<300W	~ 50cm	<3 W/cm
15 MPL	300 to 3000W	~100cm	3 to 30W/cm
HPL	2000 to 6000W	~ 25cm	240W/cm
UHPL	50kW to 1000kW	~ 40cm	1 to 3kW/cm

- Nominal values are used for these calculations, realizing that the lamp power/length can be
- 20 adjusted by the pressure, current (input power), and the like. Because of the large difference in power/length (P/L), these lamps are suitable to be used in very different geometries and are considered to be within the scope and contemplation of various embodiments constructed, set forth, and taught consistent with and according to the present invention.

- 25 Assuming a lamp length of between about 25 cm to about 100 cm, a range of practical sizes, (note that for tubular lamps the minimum is approximately about 15 cm with a maximum approximately about 150 cm). Furthermore, since the lamp arc diameter is in the range of between about 3 cm to about 6 cm, the flow cell width is sized to be about that

wide or wider. Significantly smaller widths require impractical amounts of lamp transverse image demagnification, whereby demagnification in the longitudinal axis is probably impractical. Thus, practical cell cross-sectional areas are about at least a few hundred square centimeters, and the corresponding widths at least about 10 cm or wider. At this point, it is assumed that the upper limit is to the flow cell width, approximately a few meters.

The disinfection dosage, $D = \text{Energy/volume} = E/V$ varies from between about 50 J/liter to about 500 J/liter. The three parameters T , P/L , and D control the possible and/or practical flow geometries according to the following equation:

$$(P/L)/w/d = E/V/T = D/T$$

Correspondingly, the flow channel width $[w]$ is set forth as follows:

$$w = (P/L) \cdot T / (D \cdot d) = (P/L) \cdot T / (D \cdot d)$$

$$w = [P/L (W/cm) \cdot T(\text{sec})] / [D (J/l) \cdot d(\text{cm})] \cdot [1000 \text{ cm}^3/\text{liter}]$$

Analysis for the case for a 10-second water dwell (flow velocity ~ 1 cm/s) in the irradiated volume follows.

For selected four lamp types and selected four water quality levels, the results are approximately:

TABLE 4
FLOW CELL WIDTH FOR VARIOUS TYPES OF WATER
10 SECOND DWELL
AND LAMPS TYPES
(cm)

10 SECOND DWELL

Lamp type V	Dose (J/l)-	50	100	200	500
	->				

LPL 2W/cm	2	40	20	10	4
MPL 20 W/cm	20	400	200	100	40
HPL 200W/cm	200	4000	2000	1000	400
UHPL 2000W/cm	2000	40000	20000	10000	4000

For the LPL, the cell widths are reasonable, except perhaps for the highest dosage water.

So a single LPL could be used for water treatment with a reasonable flow cell width as long as the water is reasonable pure. The LPL systems that have been deployed, the dosage is

5 always under 100 J/l, so these lamps should be appropriate for small flow cells and low volumetric flow rates unless many of them are used. One way to get higher P/L for higher dosage water using LPLs is to use more lamps per cell. The use of a few lamps oriented in a half star pattern would allow these low P/L lamps to treat more water in a larger cell (I'll draw a figure later). Another way to use LPLs with the higher dosage water would be to

10 reduce the flow velocity (increase the dwell time, see Table 3).

For the MPL the cell widths are larger, allowing higher volumetric flow rates. For example, a 200J/l system with a 20W/cm lamp would have a 2 kW lamp, and cell length and width of 100 cm. The MPL seems to be suitable for most water types at 10-second dwell, except that the cells become a bit too large for the lowest dosage water. In that case,

15 the flow speed could be increased (decrease the dwell time, see Table 5)

The HPL (Fusion Lamp) has more than enough power to with 10-second dwell time, and is more suited to shorter dwell time processing (see Table 5).

The UHPL is not suitable with a planar vertical riser design with 10-second dwell, and more suitable for a freely flowing configuration, or much shorter dwell times. Thus, within

some limits, both the LPL and MPL could be used with 10-second dwell for a Planar Vertical Riser System, a preferred embodiment according to the present invention.

Where the dwell time is decreased to about 1 second, then the cross section could be decreased by a factor of 10, and the flow velocity is correspondingly increased by the same

5 factor. Table 5 (below) shows these results for 1-second dwell (~10 cm/s flow velocity):

TABLE 5

**FLOW CELL WIDTH FOR VARIOUS TYPES OF WATER
1 SECOND DWELL
AND LAMPS TYPES
(cm)**

1 SECOND DWELL

Lamp type V	Dose (J/l)	50	100	200	500
LPL 2W/cm	2	4	2	1	0.4
MPL 20 W/cm	20	40	20	10	4
HPL 200W/cm	200	400	200	100	40
UHPL 2000W/cm	2000	4000	20000	1000	400

The cell widths for LPL are too small, as is true for the MPLs width for the highest dosage water. A MPL system is particularly effective for the lower dose water, and for the higher dose water by using a few of the medium power lamps, and a somewhat wider cell. The HPL is now well suited to the flow channel size, except for the lowest dose water, where
15 the dwell time would need to be reduced even further. The UHPL is appropriately used for large flow cells, provided that the dwell time is reduced respectively. For the highest dose water, the flow cells are of a practical size to work with a vertical riser system as shown in Figure 2, provided the light is allowed to diverge considerably, and subsecond dwell times are permissible, such as at the interface plate and associated UV dose zone.

20 As another illustration, consider the flow cell sizes for longer dwell water processing shown in Table 6.

TABLE 6
FLOW CELL WIDTH FOR VARIOUS TYPES OF WATER
100 SECOND DWELL
AND LAMPS TYPES
 (cm)

5

100 SECOND DWELL

Lamp type V	Dose (J/l)	50	100	200	500
LPL 2W/cm	2	400	200	100	40
MPL 20 W/cm	20	4000	2000	1000	400
HPL 200W/cm	200	40000	20000	10000	4000
UHPL 2000W/cm	2000	400000	200000	100000	40000

With a 100 second dwell, the cell widths for all the higher power types of lamps are not necessarily the most practical design selection, although still functional

As the dwell time changes, the flexibility of system configuration according to the present invention permits that various tubular lamps can be used to process differing water types or fluids having various characteristics with reasonable flow cell cross-sections. The UHPLs can process all 4 water types (from between about 50 J/l to about 500 J/l) and at dwell time less than 1 second, as appropriate for a given fluid treatment system. HPLs can process water at dwell times around 1 second. MPLs can be used to process water with between about 1 to about 10-second dwell, with the longer dwell time being used for highest dosage and the shorter dwell time used for the lower dosage water. Additionally, LPLs are capable of processing the lower dosage water with about 10 second dwell and the higher dosage water with a 100 second dwell. A germicidal lamp system can be used for the longer dwell times, where the flow cell cross-section becomes small requiring different optical demagnification.

20

The following section sets forth selected particular design examples for particular water processing applications.

DESIGN EXAMPLES:

This section outlines a few design examples, not necessarily optimized, but illustrative of what can be done for a UV fluid disinfection system and method, wherein the fluid is water.

These design examples include:

Water purifier for laboratory use

Home water purifier

Housing complex purifier

10 Township water purifier

City water purifier

Large city water purifier

Megalopolis water purifier

Water purifier for laboratory use (small mercury lamp)

15 Mercury Lamp power < 150W, ~30,000 gallons per day (gpd). Flow cell is about 100 cm long by about 10 cm diameter.

The assumptions for this example include that the water has been de-ionized, and that solid material has been filtered out prior to UV disinfection with the system according to the present invention. The goal is to produce biologically very highly disinfected water, starting with prefiltered water. The UV dose required for disinfection of the water is low, below about 100 J/l. One compact arc mercury lamp is used with a small cell, approximately about 10 cm diameter by about 100 cm long with a maximum power of a few hundred Watts. The water dwell time is about one second.

Home water purifier (1 mercury lamp)

Mercury Lamp power is less than about 150 W, approximately about 3000 gpd. Flow cell is about 100 cm long by approximately about 10 cm diameter. In this case, it is assumed that the water provided is previously purified tap water or other drinking water or purified water or spring water or the like that had been previously filtered, but still might contain some residual contamination or new microorganisms since the water was introduced into the home system, either via pipes or other water storage tank or delivery system or means. It would be particularly appropriate for areas that might have marginal water treatment facilities, such as coastal regions, remote locations, or resorts, or similar localities or when spring or well water is used. Assuming at least about 100 J/l are needed, but that less than 500 J/l will be adequate for this type of system. The dwell time is about 100 seconds. The system is designed to function on demand, producing enough purified water for a large household using a small compact arc lamp, used in a configuration having a function similar to that shown in Figure 5. Since a single lamp is used, a monitoring system or control system is desirable to provide an indication when the lamp needs to be replaced or when other service to the system is needed or suggested.

Since the water demand is relatively low and the cell water flow rate is relatively high by comparison, the dwell could be increased whereby the lamp operates part of the time or intermittently, either by sensing control or by timer. This intermittent-type system arrangement beneficially extends the lamp life thereby providing a longer replacement time or lamp life cycle. Since the lamp life is degraded by turning it off and on, the system can be constructed and configured to allow the reservoir to be significantly depleted before restarting the lamp (e.g., where a purified water reservoir or tank is used, the lamp activity can be controlled, preprogrammed, and otherwise regulated to correspond to the tank water size and water level. Depending on the size of the reservoir, and the number of people using the system (as measured in demanded or used gallons/day), the lamp is arranged,

configured, and programmed to run intermittently, e.g., for an hour or so per day. In this way, a lamp continuous operation life of about a month could be extended to perhaps a year, depending upon the particular characteristics and specifications of the system, including water characteristics.

5 Housing complex purifier (multiple mercury lamps)

Mercury Lamp power approximately about 3 kW with approximately about 30,000 gpd. Six (6) Lamps at about 500 W, Flow cell about 100 cm long by about 20 cm diameter. This design would be similar to the Home water purifier set forth in the foregoing, except that it would use multiple lamps to accommodate the increased demand and use and to ensure operation in the event of a lamp failure. In this embodiment, the lamps are constructed and controlled to run all of the time, and be replaced on a regular maintenance schedule, e.g., weekly or monthly. If one lamp were to fail, that flow tube is closed via an automatic lamp status detection system and control system. Approximate dwell time associated with a typical configuration for this example is about a minute.

15 Township water purifier (dozens of mercury lamps)

Mercury lamp power approximately about 12kW, including about a dozen 1 kW lamps, approximately about 300,000 gpd. This system includes a small number of units similar the previous housing complex unit, or a smaller number of larger units. This system is capable of purifying water for a small town of a few thousand people, using a few dozen small mercury lamps or a few higher power lamps, depending upon system characteristics and specifications.

City water purifier (100's of Mercury lamps or perhaps a smaller number of xenon lamps)

Mercury lamp power approximately about 1MW, or Xenon lamp power approximately about 1MW, about 10 Mgpd. This example could effectively be supported

by about 300 each of 3 kW lamps, and each cell being about 100 cm long. There are two different approaches to the UV disinfectant system for this example: (1) to increase the number of Mercury lamps as in the previous examples (it would take 100's of C/S HPLs), or (2) to use less than about 1/3 as many Xenon lamps. Since the Xenon lamp is an adequately efficient generator of UVB&C, it would simplify the construction and maintenance of the system.

Large City water purifier (thousand Mercury, or perhaps a few hundred xenon lamps)

MPL lamp power approximately about 3MW, approximately about 30 Mgpd. This example is merely a scale-up of the previous water treatment systems. Clearly, the advantage of the UHPLs is more apparent as scale increases.

Megalopolis water purifier (few thousand Mercury lamps)

MPL lamp power approximately about 10 MW, about 100+ Mgpd. Continuing the scale-up to a capacity for 1 million people. This is comparable to commercial applications of the prior art larger Trojan Tech system, except that the present invention advantageously uses much fewer, higher power Compact/Short arc Lamps, and in a non-submerged configuration thereby providing more effective UV dosing with less maintenance and increased efficiency and effectiveness of the overall system.

For cylindrical flow cell configurations and consideration of specific scales of applications for water purification systems using the UV disinfection system and method according to the present invention, several scenarios are presented as follows by way of estimation and illustration of the distinction and differences between the present invention and prior art; the figures are not intended to be self-limiting for practical application precision, but are used to facilitate understanding of the present invention and its preferred embodiments.

For a water purifier for laboratory use: 1 mercury C/S HPL. A practical design is achieved using one <300W High Pressure Compact/Short-arc Lamp or a few smaller lamps (C/S HPLs). The flow cell is about 100 cm long by less than about 2.5 cm diameter, the dwell time between about 16 seconds to about 33 seconds. For a home water purifier:

5 1mercury C/S HPL. A home water purifier based on one low power <300WC/S HPL is feasible. A cell about 100 cm long by about 2.5 cm wide works well. The dwell time is approximately less than 167 seconds. For a housing complex purifier: 6 C/S HPLs; a system with six 500W C/S HPL is capable of purifying water for a condo or apartment complex. The flow cell is about the same size as the home water purifier, but the use of a
10 plurality of lamps and vertical risers increases the flow volume, giving the system more demand capacity. For a township water purifier: about a dozen MPLs and flow cells are required to ensure disinfection at reasonable flow rates. In this type of case and scale, a system based six 2 kW C/S HPLs or a larger number of smaller lamps is effective. For a standard city water purifier: hundreds of C/S HPL, or a smaller number of Xenon lamps,
15 are used with the system and method according to the present invention. A system based on a hundred C/S HPLs or a smaller number of xenon lamps works to provide efficient and effective fluid disinfection by UV dosage and exposure. For a large city water purifier: approximately about 1000 C/S HPLs (mercury). A system based on thousands of MPLs or a few dozen UHPLs also works effectively. For a megalopolis water purifier: thousands of
20 C/S HPLs are required. Significantly, since for this scale of application, thousands of C/S HPLS are needed, the benefits of using higher power lamps becomes even stronger, and particularly effective using the configurations of the UV fluid disinfection system and method according to the present invention.

The use of Compact/Short-arc High Pressure Lamps and Cylindrical Vertical Risers
25 creates a more complex system than using Medium Pressure Lamps and Planar Vertical

Risers, due to the need for more lamp power, which is due to lower UVB&C efficacy, and more complex riser geometry. However, the use of higher power xenon lamps, depending on their somewhat uncertain UVB&C efficacy, reduces the number of lamps required, depending on the fluid characteristics and flow rates desired. Thus, the UV disinfectant system according to the present invention provides efficient and effective treatment of fluid, particularly water in water purification for drinking applications as well as wastewater treatment and other industrial applications.

Certain modifications and improvements will occur to those skilled in the art upon a reading of the foregoing description. By way of example, various optical components are used depending upon the particular UV light source or lamp selection for a given system. Also, a plurality of UV light source systems, either planar horizontal or retrofit configurations and/or cylindrical vertical riser configurations, may be combined and arranged in series to increase the flow rates for which effective UV disinfection of the fluid occurs. Moreover, a wide range of fluid applications are contemplated within the scope of the present invention, including application of the UV fluid disinfectant system and method to drinking water, wastewater, commercial and industrial wastewater, agricultural sludge and other waste and wastewater, biomedical and bodily fluids, fluid contaminants influents, and effluents, and the like are contemplated applications for the present invention, without substantial departure from the embodiments and teachings contained within this specification. Additionally, surface treatment, including non-planar surfaces, for UV disinfection of microorganisms thereon are contemplated applications properly considered within the scope of the present invention. All modifications and improvements have been deleted herein for the sake of conciseness and readability but are properly within the scope of the following claims.

CLAIMS

We claim:

1. An ultraviolet disinfection (UV) system for treating fluids, the system comprising
5 at least one UV light source provided outside a fluid to be treated thereby providing effective sterilization of microorganisms within the fluid.
2. The UV system according to claim 1, wherein the at least one UV light source is designed, configured, and connected to produce UV light creating at least one UV dose zone outside the fluid.
- 10 3. The UV system according to claim 1, further including at least one interface plate positioned between the at least one UV light source and the fluid to be treated, wherein the at least one interface plate presents a surface zone having a UV dose zone associated therewith for disinfecting the fluid to be treated.
4. The UV system according to claim 1, further including a variable UV dose zone
15 within the fluid.
5. The UV system according to claim 4, wherein the variable UV dose zone within the fluid provides a disinfectant kill zone of increasing intensity as the fluid moves toward the at least one UV light source.
6. The UV system according to claim 1, wherein the at least one UV dose zone outside
20 the fluid includes an airspace UV dose zone existing between the at least one UV light source and the fluid.
7. The UV system according to claim 1, wherein each of the at least one UV light source produces at least three dose zones.
8. The UV system according to claim 3, further including a vertical riser configuration
25 wherein each of the at least one UV light source is placed at a top position projecting light

downward toward the fluid, the light passing over an airspace existing between the at least one UV light source and the at least one interface plate, each of which corresponding to a light source, prior to reaching the fluid, which is moved continuously toward the light source and respective interface plate via a hydraulic system, and wherein the fluid passes through the interface plate and over the surface zone thereby being exposed to a multiplicity of UV dose zones that disinfect the fluid prior to being released outside the system.

9. The UV system according to claim 8, wherein the vertical riser configuration includes a multiplicity of UV light sources and corresponding interface plates arranged in a spaced apart, parallel vertical columnar alignment configuration.
10. The UV system according to claim 8, wherein the vertical riser configuration includes a multiplicity of UV light sources and corresponding interface plates arranged in a spaced apart, parallel angled, non-vertical alignment configuration.
11. The UV system according to claim 8, wherein the fluid cascades over the surface zone of the interface plate prior to exiting the system along exit points at the periphery of each of the interface plates.
12. The UV system according to claim 8, wherein the interface plate has a non-planar surface at the surface zone for increasing the fluid exposure to UV light disinfection at the surface zone.
13. The UV system according to claim 12, wherein the interface plate non-planar surface provides a stair-step surface over which additional turbulence of the fluid is induced as the fluid passes over the surface zone for increasing the fluid exposure to UV light disinfection at the surface zone.
14. The UV system according to claim 12, wherein the interface plate has a downwardly sloping surface so that water passes upwardly through the center of the interface plate and

downward toward the fluid, the light passing over an airspace existing between the at least one UV light source and the at least one interface plate, each of which corresponding to a light source, prior to reaching the fluid, which is moved continuously toward the light source and respective interface plate via a hydraulic system, and wherein the fluid passes
5 through the interface plate and over the surface zone thereby being exposed to a multiplicity of UV dose zones that disinfect the fluid prior to being released outside the system.

9. The UV system according to claim 8, wherein the vertical riser configuration includes a multiplicity of UV light sources and corresponding interface plates arranged in a spaced apart, parallel vertical columnar alignment configuration.

10. The UV system according to claim 8, wherein the vertical riser configuration includes a multiplicity of UV light sources and corresponding interface plates arranged in a spaced apart, parallel angled, non-vertical alignment configuration.

11. The UV system according to claim 8, wherein the fluid cascades over the surface zone of the interface plate prior to exiting the system along exit points at the periphery of
15 each of the interface plates.

12. The UV system according to claim 8, wherein the interface plate has a non-planar surface at the surface zone for increasing the fluid exposure to UV light disinfection at the surface zone.

13. The UV system according to claim 12, wherein the interface plate non-planar
20 surface provides a stair-step surface over which additional turbulence of the fluid is induced as the fluid passes over the surface zone for increasing the fluid exposure to UV light disinfection at the surface zone.

14. The UV system according to claim 12, wherein the interface plate has a downwardly sloping surface so that water passes upwardly through the center of the interface plate and

across the surface zone, exiting the system along exit points at the periphery of each of the interface plates via gravity.

15. The UV system according to claim 8, wherein turbulence is induced within the fluid as it rises through the vertical column toward the at least one light source and
- 5 corresponding interface plate.

16. The UV system according to claim 1, further including a planar horizontal configuration wherein each of the at least one UV light source is placed at a top position projecting light downward toward the fluid, the light passing over an airspace existing between the at least one UV light source prior to reaching the fluid, which is moved
- 10 continuously in a direction substantially perpendicular to the light source wherein the fluid is exposed to a multiplicity of UV dose zones that disinfect the fluid prior to being released outside the system.

17. The UV system according to claim 1, wherein the at least one light source comprises an ultra high-pressure lamp.

- 15 18. The UV system according to claim 17, wherein the ultra high pressure lamp is a fusion lamp.

19. The UV system according to claim 1, wherein the at least one light source comprises a high-pressure lamp.

20. The UV system according to claim 1, wherein the at least one light source
- 20 comprises a medium pressure lamp.

21. The UV system according to claim 1, wherein the system provides a UV dose efficiency between about 5% and about 90%.

22. The UV system according to claim 1, wherein the at least one UV light source includes optical components for focusing light toward the fluid.

23. The UV system according to claim 22, wherein the optical components comprise at least one lens.

24. The UV system according to claim 23, wherein the optical components comprise at least one reflector.

5 25. The UV system according to claim 22, wherein the at least one light source further includes at least one fiber cable into which the light is focused and directed toward the fluid.

26. The UV system according to claim 4, wherein the interface plate further includes at least one additive that influence characteristics of the fluid as the fluid passes through the
10 interface plate and over the surface zone.

27. The UV system according to claim 26, wherein the additives comprise TiO_2 .

28. A method for providing ultraviolet disinfection (UV) of fluids, the method comprising the steps of

providing a UV disinfection system comprising at least one UV light source outside
15 a fluid to be treated and at least one interface plate positioned between the at least one UV light source and the fluid to be treated, the at least one UV light source designed, configured, and connected to produce UV light creating at least one UV dose zone outside the fluid;

presenting a surface zone on the at least one interface plate, wherein the surface
20 zone has a UV dose zone associated therewith for disinfecting the fluid to be treated;

introducing a fluid into the system, the fluid passing through at least one UV dose zone within the fluid and passing through the at least one interface plate and surface zone UV dose zone;

disinfecting the fluid via exposure to the UV light in the UV dose zones;

25 dispensing the disinfected fluid outside the system.

29. The method for providing UV disinfection of fluids according to claim 28, further including the step of forcing water via a hydraulic system through a vertical riser configuration of the system.
- 5 30. The method for providing UV disinfection according to claim 28, further including the step of modifying the fluid characteristics via at least one additive on the interface plate causing a reaction in the fluid.
31. The method for providing UV disinfection according to claim 28, further including the step of introducing turbulence in the fluid as the fluid passes throughout the system,
- 10 thereby increasing the exposure to UV light and disinfection thereby.
32. The method according to claim 28, further including the step of introducing a catalyst at the interface plate.

Figure 1: Prior Art

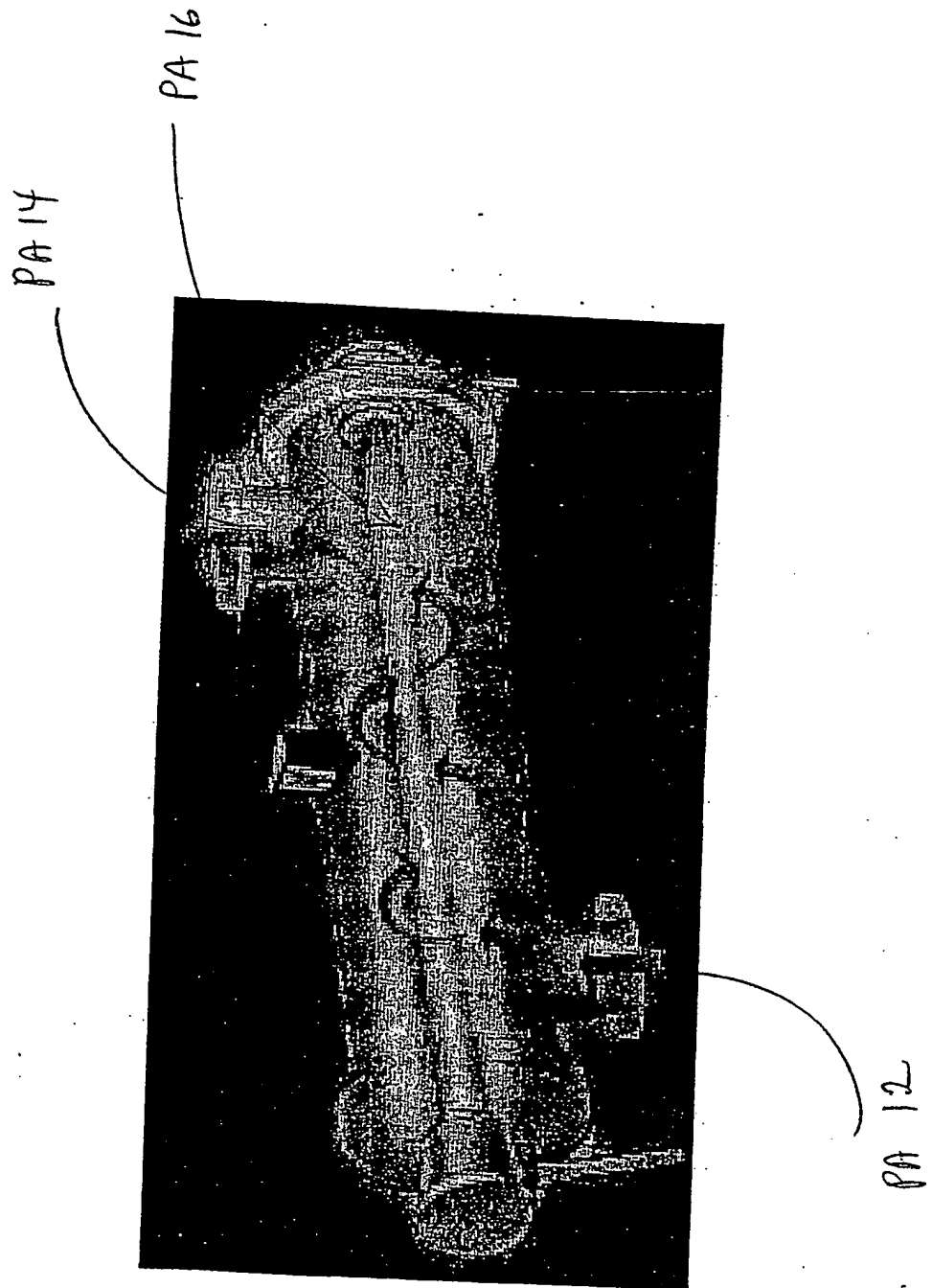
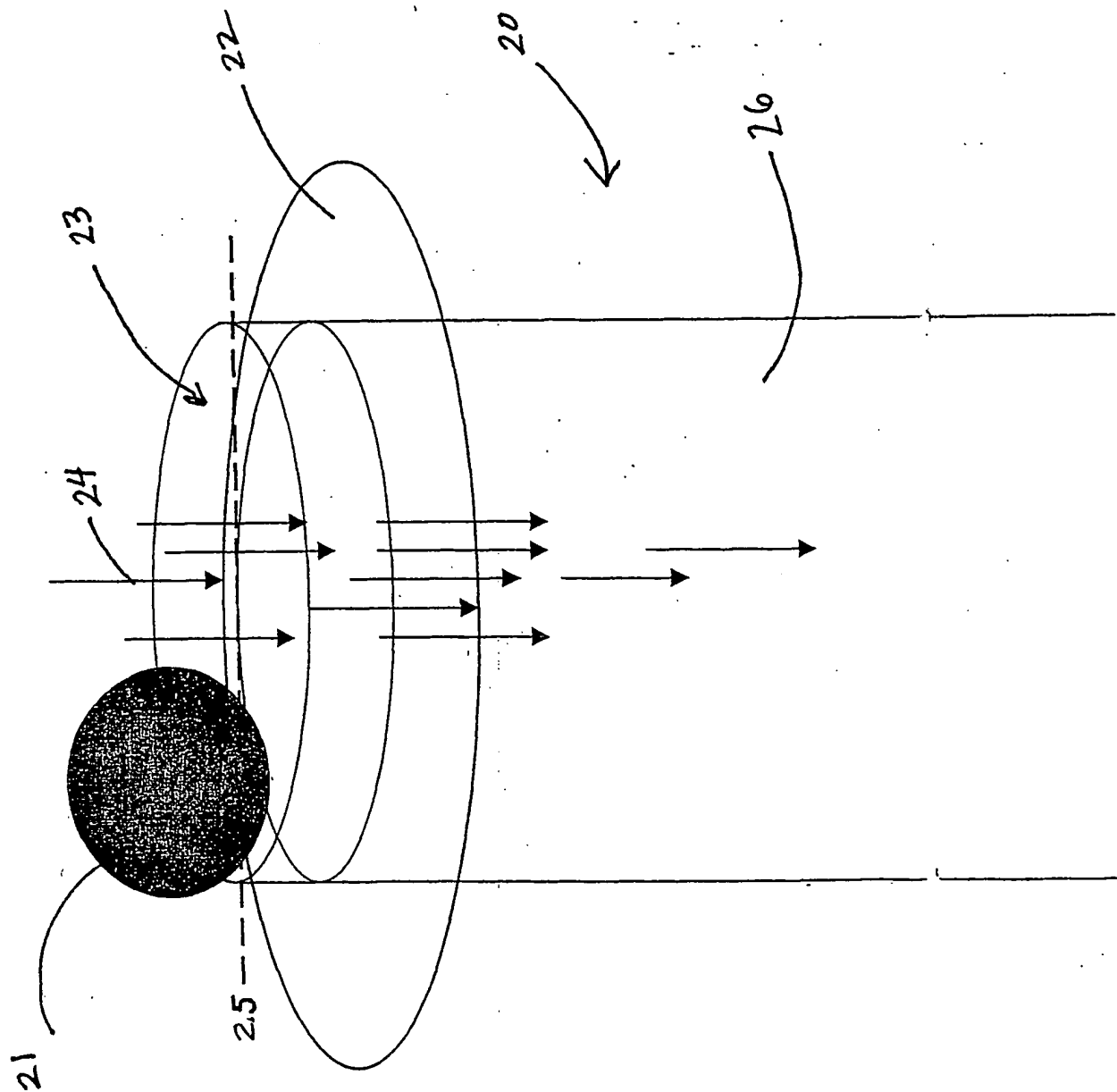


FIGURE 2



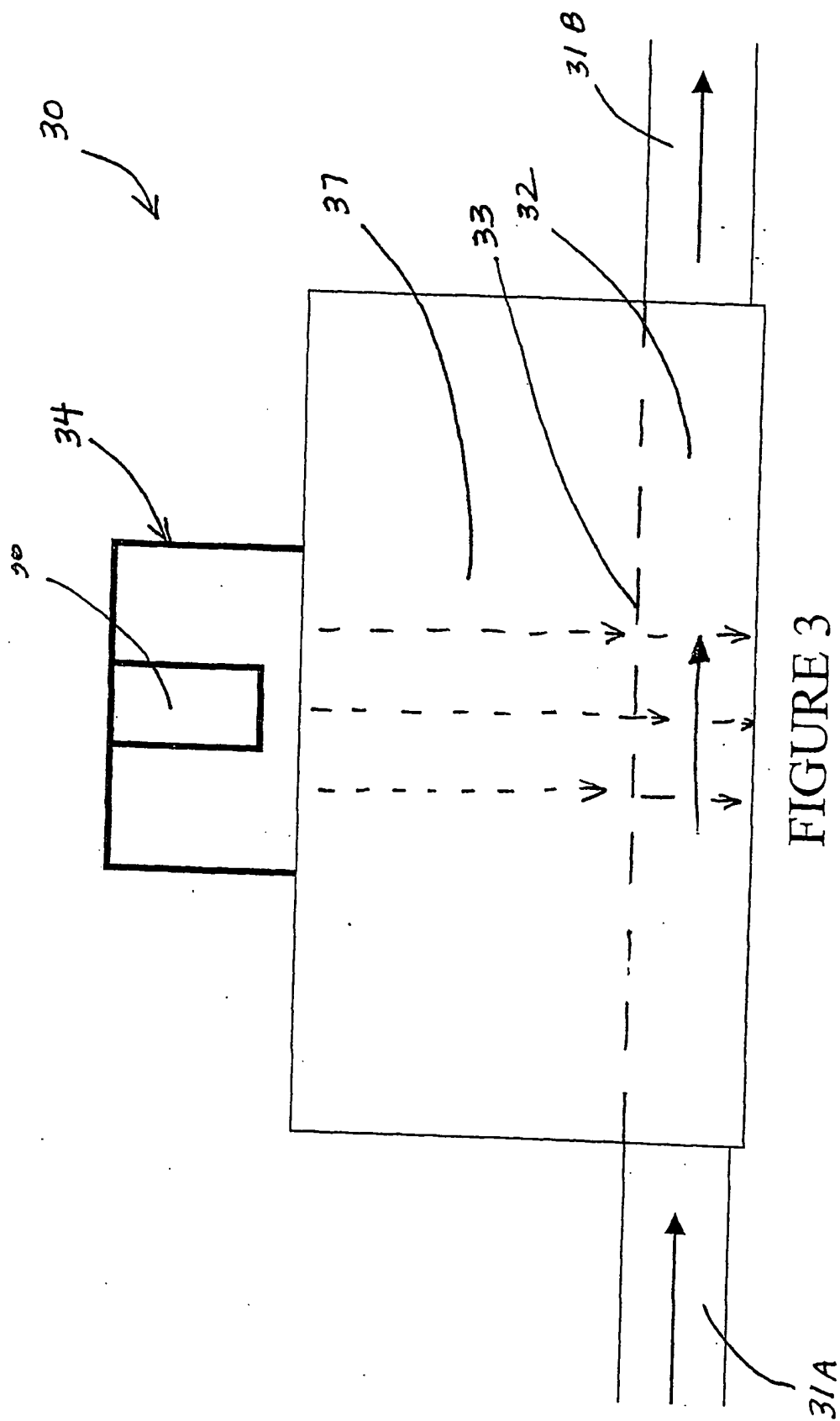


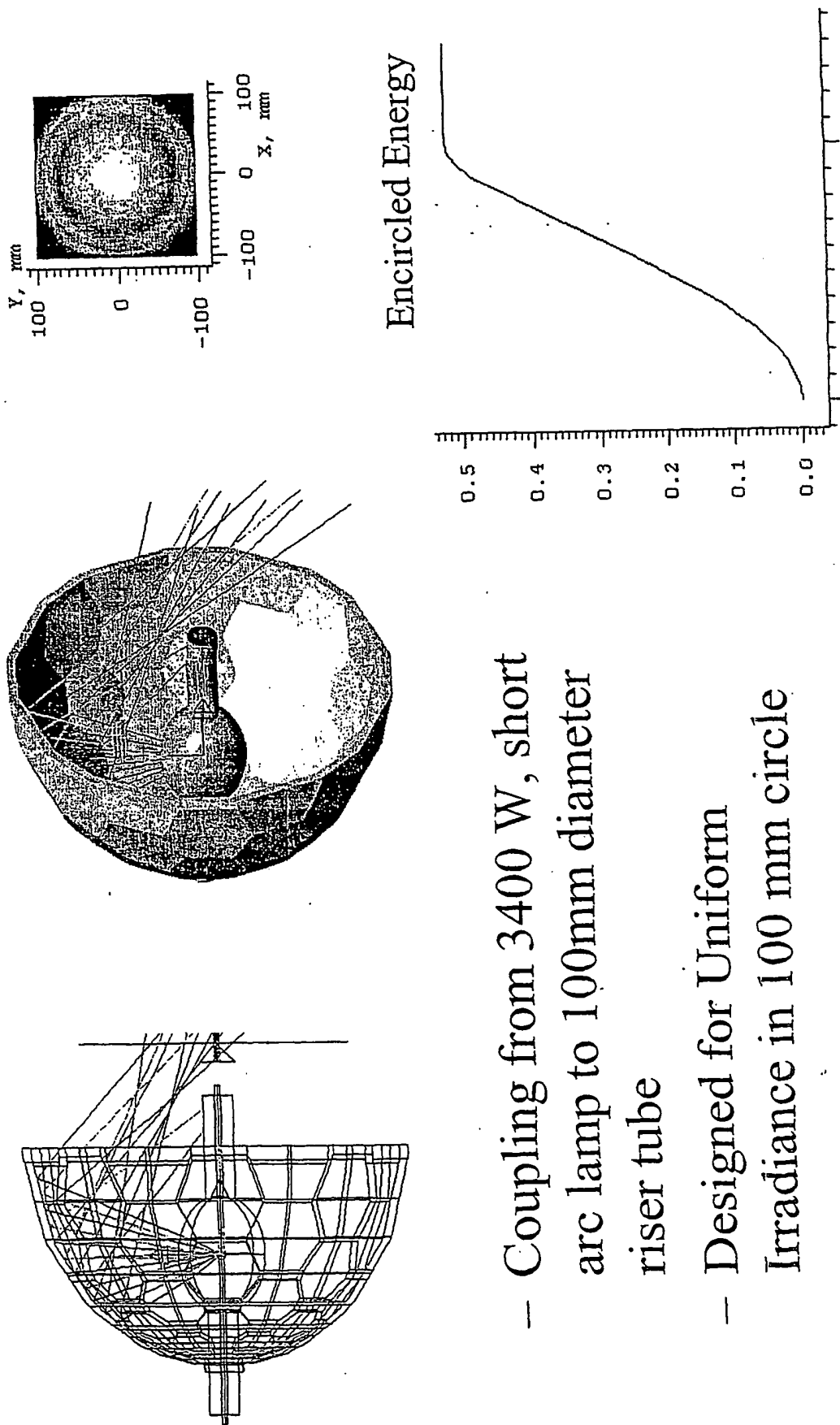
FIGURE 3

FIGURE 4A

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PCT/US01/23974

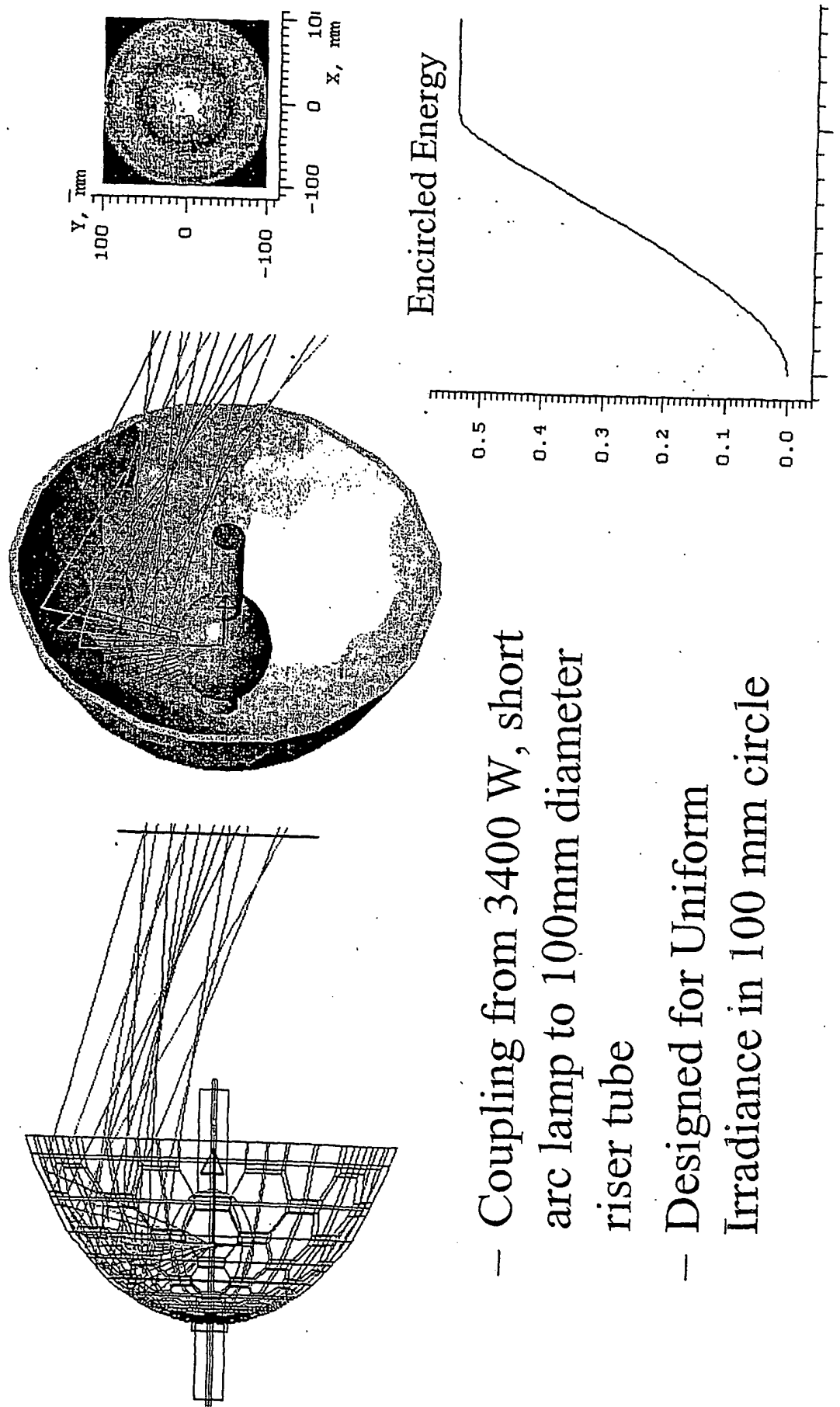
High Power, Short Arc



- Coupling from 3400 W, short arc lamp to 100mm diameter riser tube
- Designed for Uniform Irradiance in 100 mm circle

FIGURE 4B

High Power, Short Arc



- Coupling from 3400 W, short arc lamp to 100mm diameter riser tube
- Designed for Uniform Irradiance in 100 mm circle

FIGURE 4C

High Power, Short Arc

- Coupling from 3400 W, short arc lamp to 100mm diameter riser tube
- Designed for Uniform Irradiance 300 mm circle

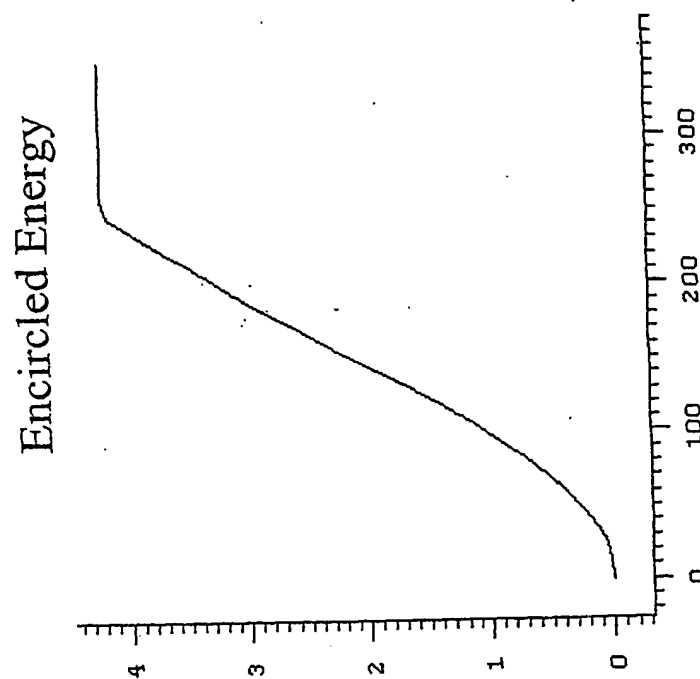
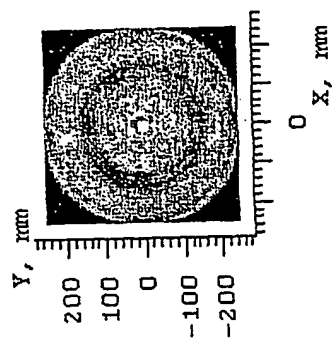
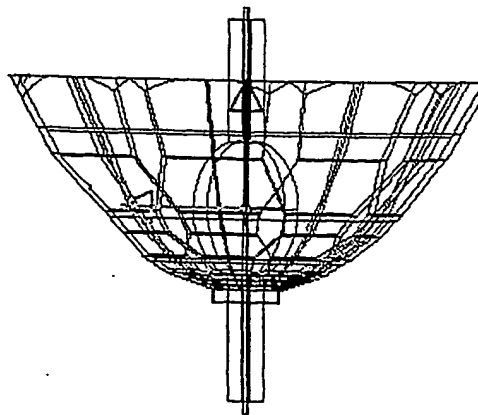
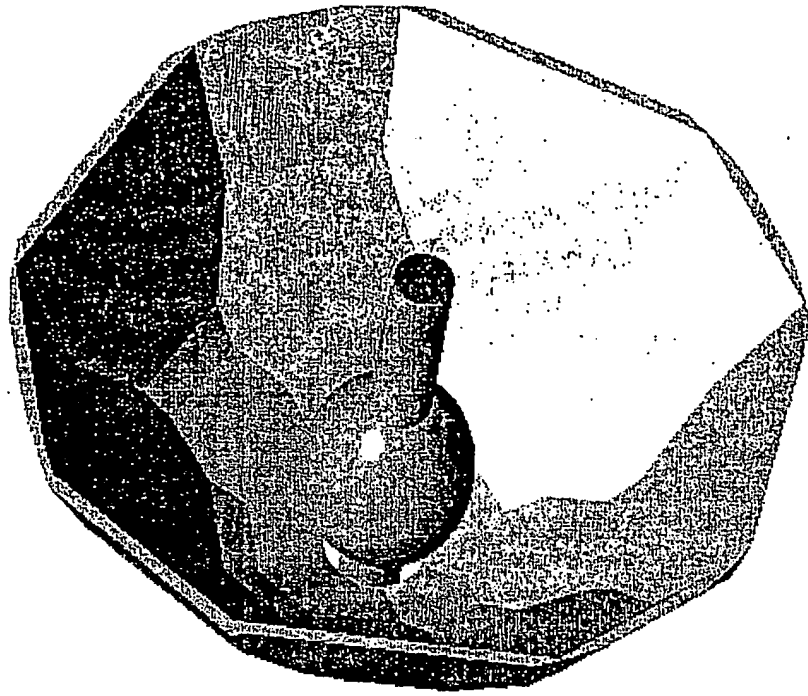


FIGURE 4D

High Power, Short Arc



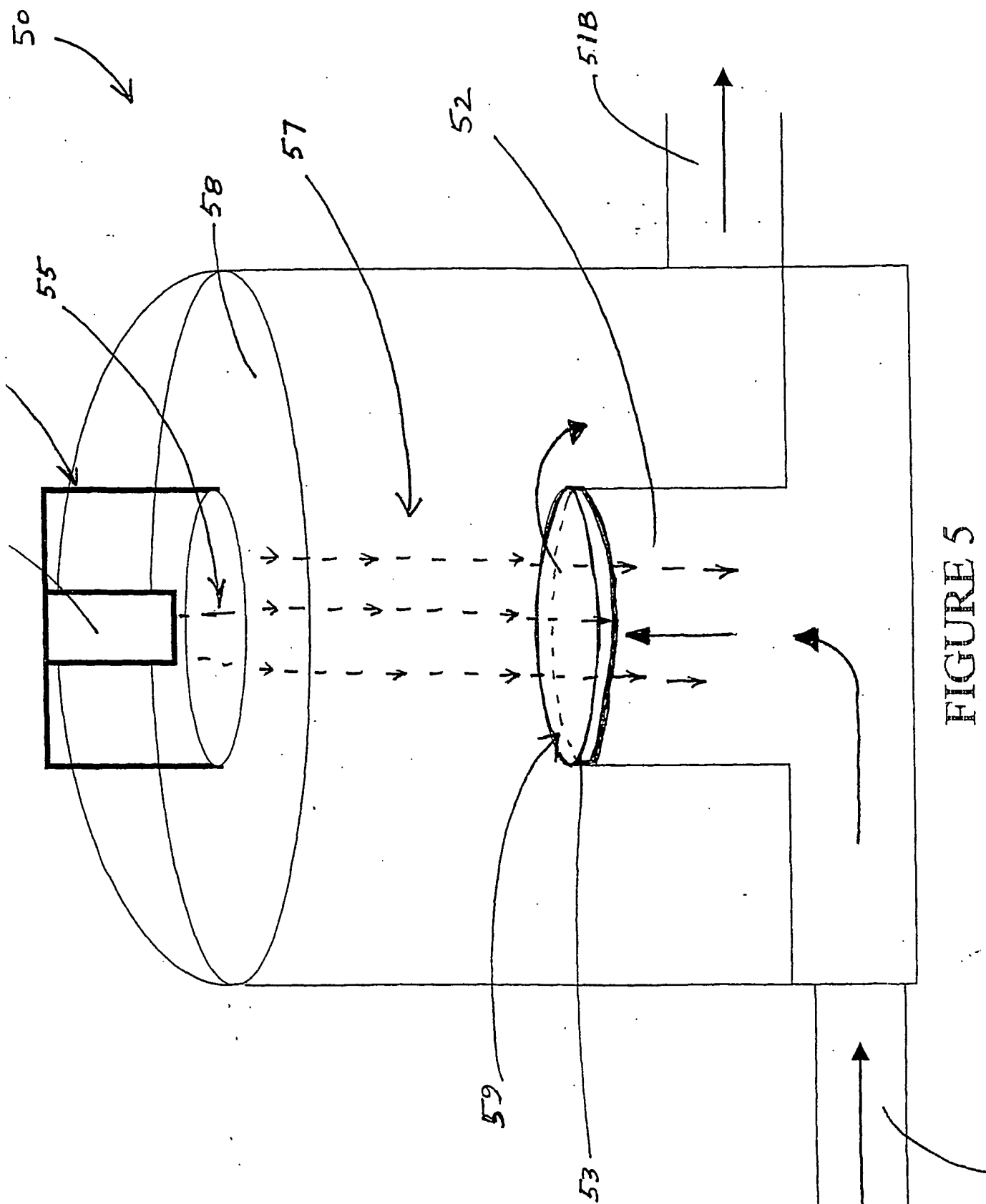


FIGURE 5

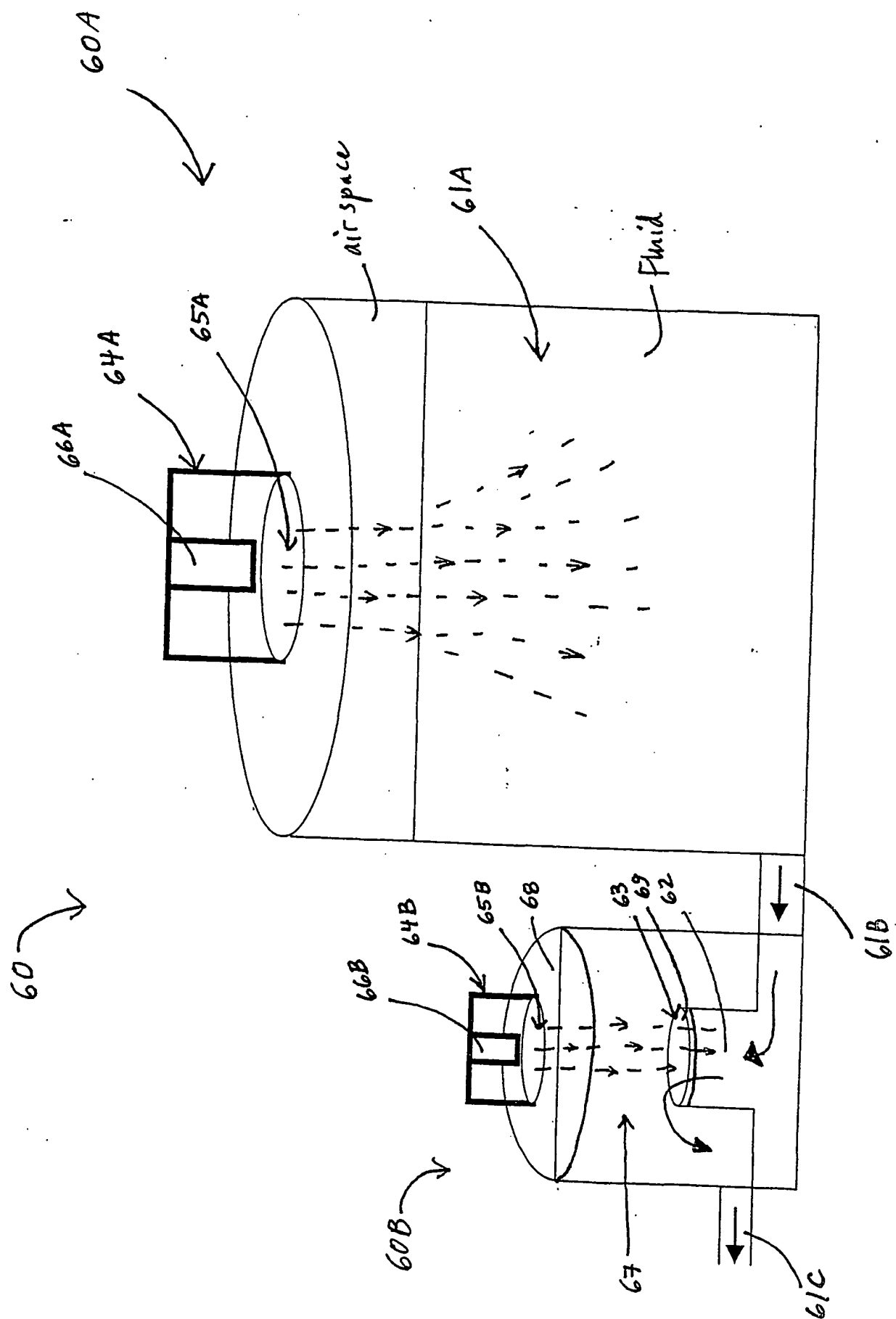
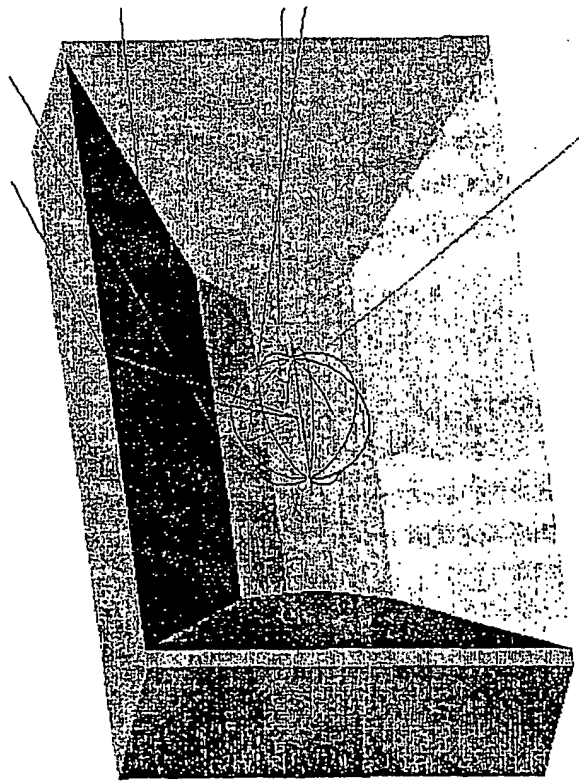


FIGURE 6

FIGURE 7A

Tubular Lamp



- 60 mm Lamp Coupled to 0.1x1 meter riser tube.
- Long dimension of lamp oriented perpendicular to long dimension of trough.

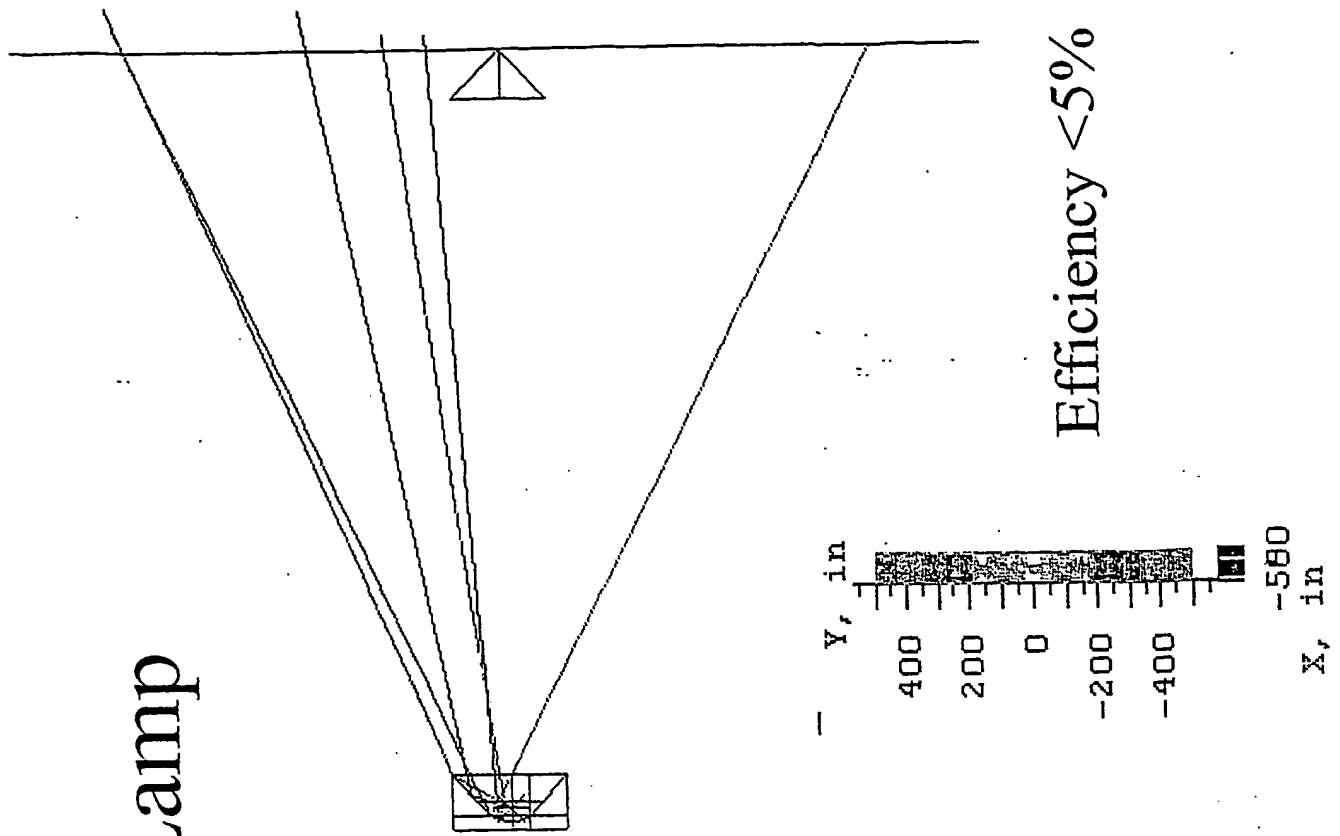
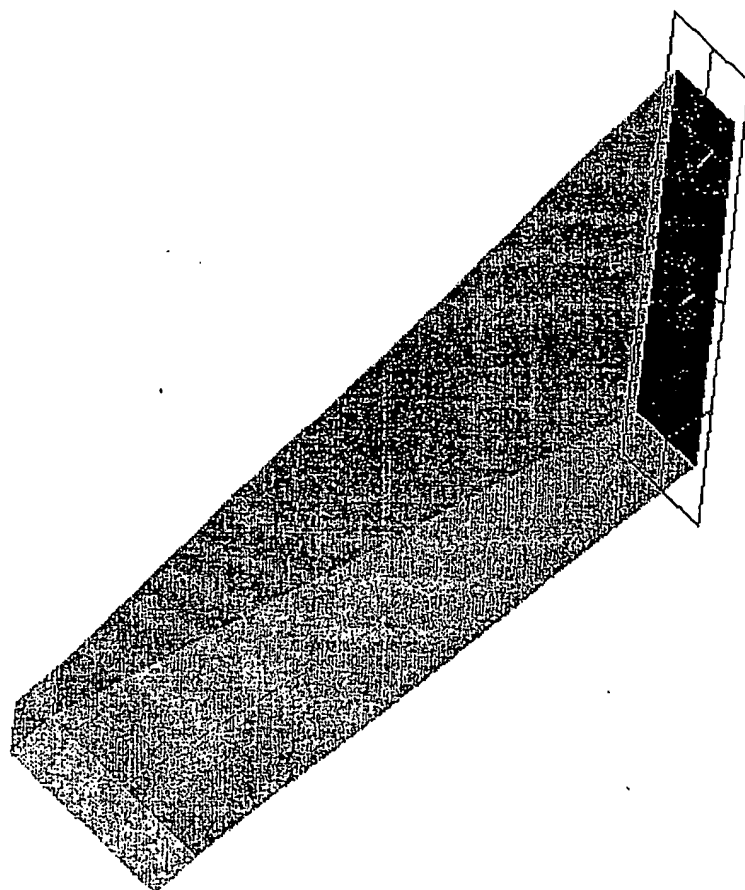


FIGURE 7B

Tubular Lamp with LightPipe



Efficiency >40%

- 60 mm Lamp Coupled to 0.1x1 meter riser tube via a lightpipe
- Long dimension of lamp oriented perpendicular to long dimension of trough.

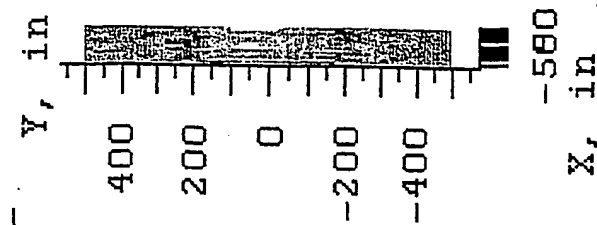
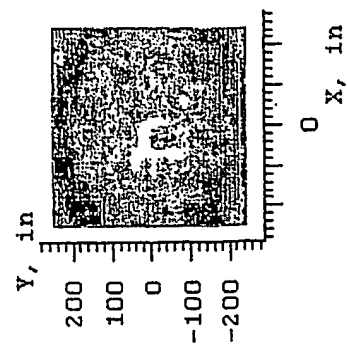
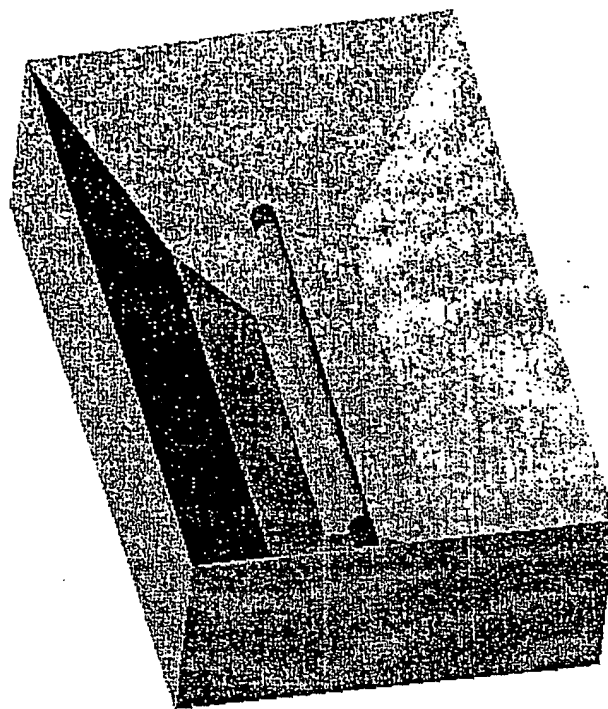
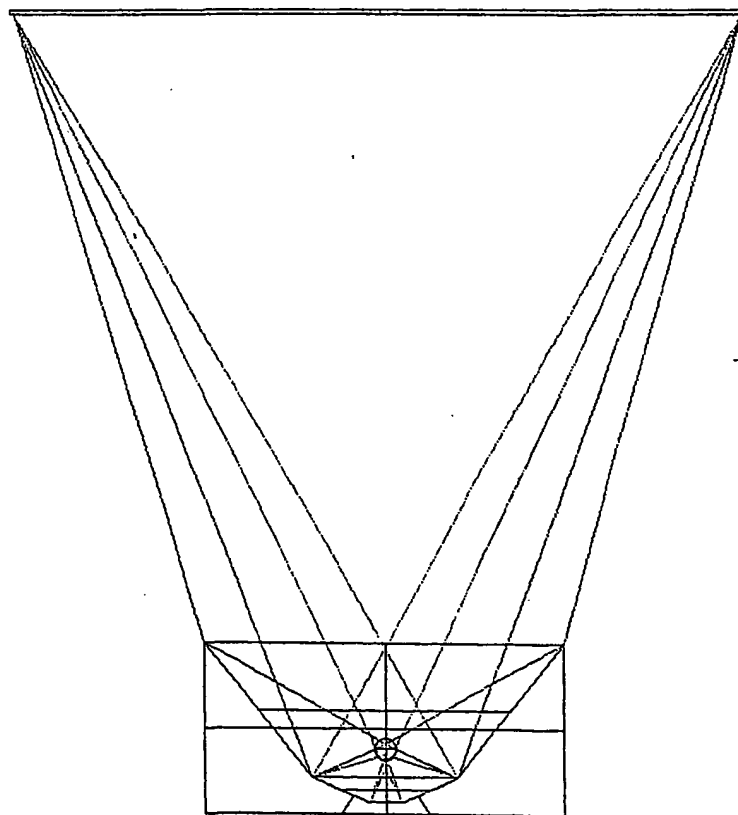


FIGURE 7C

Tubular Lamp, 250mm x 12mm (approximate dimensions)



Efficiency about 30%

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US01/23974

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : A61L 2/00
US CL : 422/24; 250/455.11; 210/748

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
U.S. : 422/24; 250/455.11; 210/748

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4,008,045 A (FREE) 15 February 1977 (15.02.1977), see entire document.	1-16, 21-22, 28-29, 31
Y		17-20, 23-27, 30, 32
Y	US 5,501,801 A (ZHANG et al) 26 March 1996 (26.03.1996), see entire document.	26-27, 30, 32

☐ Further documents are listed in the continuation of Box C.

☐ See patent family annex.

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Date of the actual completion of the international search

04 September 2001 (04.09.2001)

Date of mailing of the international search report

21 SEP 2001

Name and mailing address of the ISA/US

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Box PCT

Washington, D.C. 20231

Facsimile No. (703)305-3230

Authorized officer

Krisanne M. Thornton

Telephone No. 703-308-0661

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